

US008882134B2

(12) United States Patent

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(54) MANEUVERABLE STROLLERS

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- (*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 0 days.
- (21) Appl. No.: 13/828,344
- (22) Filed: Mar. 14, 2013

(65) **Prior Publication Data**

US 2014/0191483 A1 Jul. 10, 2014

Related U.S. Application Data

(60) Provisional application No. 61/749,728, filed on Jan. 7, 2013.

(51)	Int. Cl.		
	B62B 5/00	(2006.01)	
	B62B 7/04	(2006.01)	

See application file for complete search history.

(10) Patent No.: US 8,882,134 B2

(45) **Date of Patent:** Nov. 11, 2014

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(57) **ABSTRACT**

Maneuverable strollers are disclosed herein. An example stroller disclosed herein includes a frame having a front wheel and rear wheel to support the frame. An intermediate wheel is positioned between the front wheel and the rear wheel. A carriage is coupled to the rear wheel, the intermediate wheel and the frame.

20 Claims, 24 Drawing Sheets



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F1G. 4











FIG. 9B



FIG. 10















FIG. 16





FIG. 38



ПО. 10



FIG. 20



П0. 23



FIG. 22A



FIG. 22B



FIG. 22C







FIG. 25B

FIG. 25A





FIG. 28



FIG. 29

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MANEUVERABLE STROLLERS

CROSS REFERENCE TO RELATED APPLICATION

This patent claims the benefit of U.S. Provisional Patent Application Ser. No. 61/749,728, filed Jan. 7, 2013, entitled "Maneuverable Strollers," which is hereby incorporated herein by reference in its entirety.

FIELD OF THE DISCLOSURE

The present disclosure relates generally to child care equipment and, more particularly, to maneuverable strollers.

BACKGROUND OF RELATED ART

Strollers are known in the art. Typically, known strollers include a foldable frame, wheels, and one or more seats to support a child or infant in a seated, prone, and/or lying 20 showing the stroller partially collapsed. position. Stroller frames are usually foldable in at least one direction to allow the stroller to collapse to a folded position.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a perspective view of an example stroller constructed in accordance with the teachings disclosed herein.

FIG. 2 is a left side view of the example stroller of FIG. 1. FIG. 3 is a right side view of the example stroller of FIGS. 1 and 2.

FIG. 4 is a side view of the example stroller of FIGS. 1-3 showing an example range of pivotal motion of the example stroller when all wheels of the example stroller are in engagement with a substantially even or level travel path.

example stroller of FIGS. 1-4.

FIG. 5B is a partial perspective right side view of the example stroller of FIGS. 1-4.

FIG. 6 is a side view of the example stroller of FIGS. 1-4, 5A and 5B showing a front wheel of the example stroller 40 elevated relative to a rear wheel and an intermediate wheel of the example stroller.

FIG. 7 is a side view of the example stroller of FIGS. 1-4, 5A, 5B and 6 showing the stroller partially collapsed.

FIG. 8 is a side view of the example stroller of FIGS. 1-4, 45 5A, 5B, 6 and 7 showing the stroller fully collapsed.

FIGS. 9A and 9B illustrate an example seat mount disclosed herein.

FIG. 10 illustrates another example seat mount disclosed herein.

FIG. 11 illustrates another example stroller constructed in accordance with the teachings of this disclosure.

FIG. 12 is a side view of another example stroller constructed in accordance with the teachings of this disclosure.

FIG. 13 is a top plan view of an example handle of the 55 stroller over an obstacle such as, for example, a curb. example stroller of FIG. 12.

FIG. 14 is a side view of a portion of a frame of the example stroller of FIGS. 12 and 13 in a partially collapsed state.

FIG. 15 is a side view of the example stroller of FIGS. 12-14, showing the stroller fully collapsed.

FIG. 16 is a perspective view of another example stroller constructed in accordance with the teachings disclosed herein.

FIG. 17 is a side view of the example stroller of FIG. 16 having soft goods.

FIG. 18 is a top plan view of the example stroller of FIGS. 16 and 17.

FIG. 19 is a left side view of the example stroller of FIGS. 16-18, but having soft goods removed for clarity.

FIG. 20 is a right side view of the example stroller of FIGS. 16 - 19

FIG. 21 is a side view of the example stroller of FIGS. 16-20 showing an example suspension apparatus of the example stroller.

FIG. 22A-22D illustrate an example brake mechanism of the example stroller of FIGS. 16-21.

FIG. 23 is a side view of the example stroller of FIGS. 16-21 showing the stroller partially collapsed.

FIG. 24 is a side view of the example stroller of FIGS. 16-21 showing the stroller fully collapsed.

FIGS. 25A and 25B illustrate an example latch release ¹⁵ mechanism of the example stroller of FIGS. **16-21**.

FIG. 26 is a side view of yet another example stroller constructed in accordance with the teachings of this disclosure.

FIG. 27 is a side view of the example stroller of FIG. 26

FIG. 28 is a side view of the example stroller of FIGS. 26 and 27 showing the stroller fully collapsed.

FIG. 29 depicts a flowchart of an example method to assemble an example stroller disclosed herein.

DETAILED DESCRIPTION

Example strollers disclosed herein improve stability, maneuverability and/or steering control of the stroller, and/or provide improved shock absorption relative to some known strollers. Example strollers disclosed herein enable a user to turn or pivot the example strollers within a tight turning radius. In some examples, the stroller can turn 360 degrees within its own overall length or dimensional envelope. To FIG. 5A is a partial perspective left side view of the 35 enable such turning, example strollers disclosed herein employ one or more intermediate, pivot-enabling, and/or enlarged wheels. In some examples an intermediate wheel (e.g., a central wheel) is disposed between one or more front wheels that support a front portion of a stroller frame and one or more rear wheels that support a rear portion of the stroller frame. A distance between the front wheels and the rear wheels substantially defines an overall length of the stroller. In some examples, the intermediate wheel is positioned substantially midway between the front and rear wheels and/or substantially below (e.g., directly below) a center of mass of the occupied stroller. In some examples, to further improve steering and/or maneuverability, the intermediate wheel is positioned closer to a rear wheel than a front wheel such that a distance between a center of the intermediate wheel and a center of the rear wheel is less than a distance between the center of the intermediate wheel and a center of the front wheel. In some examples, positioning the intermediate wheel closer to the rear wheel than to the front wheel facilitates lifting of a front end of the stroller when maneuvering the

> To improve control or maneuverability of the stroller when a front end of the stroller is lifted or elevated relative to a rear end of the stroller (e.g., when a front end of the stroller is lifted, pivoted or tilted to advance past a curb), example strollers disclosed herein employ a pivot or pivot axle. In some examples, the pivot is positioned between the rear wheel and the intermediate wheel. As a result, such example strollers include a frame which pivots relative to the intermediate wheel and the rear wheel when the front end of the stroller is lifted relative to a rear end of the stroller. Some such strollers employ a housing, carriage or carrier to couple the intermediate wheel and a rear wheel to a side frame assembly

of the frame. In some examples, the frame is coupled (e.g., pivotally coupled) to the pivot axle via, for example, a bushing. Alternatively, the frames of some example strollers disclosed herein are mounted to the pivot axle and the carriage, of some such example are coupled to the pivot axle via a 5 bushing. The example carriages disclosed herein can cause the intermediate wheel and the rear wheel coupled thereto to pivot relative to the frame about the pivot provided by the pivot axle or axis.

Additionally or alternatively, for the purpose of providing 10 greater stability, facilitate balancing, and/or facilitate lifting of a front end of the stroller, some example strollers disclosed herein employ a suspension apparatus. In some such examples, the suspension apparatus provides a reactive force toward a front end of the frame when the front end of the 15 stroller is pivoted upward or away from a surface about the pivot provided by the pivot axis. As a result, the suspension apparatus reduces (e.g., significantly reduces or prevents) shifting of the stroller's weight toward the rear wheels. In other words, the suspension apparatus maintains a center of 20 mass of the stroller within a perimeter defined by the intermediate wheels and the rear wheels when the front end of the stroller is pivoted about the pivot axis. The suspension apparatus of some such examples provides a reactive force (e.g., an increased force) toward the intermediate wheel and/or the 25 rear wheel when the handle of the example stroller is moved or pivoted about the pivot axle to lift the front end of the stroller. As a result, the suspension apparatus of some such examples helps maintain the rear wheel and the intermediate wheel in engagement with a travel path or ground when the 30 front wheel of the stroller is elevated or lifted relative to the rear wheel and the intermediate wheel. Helping to maintain the intermediate wheel and the rear wheel in engagement with the ground when the front end of the stroller is lifted helps prevent the stroller from tipping about one of the rear wheels. 35

For the purposes of facilitating or assisting folding of the stroller, some example strollers disclosed herein provide an auxiliary frame member or bar. In some such examples, the frame member is spaced away from a folding pivot of a frame of the stroller to cause the carriage and, thus, the intermediate 40 wheel attached thereto to rotate relative to the frame to a stored position when the example stroller is folded to a collapsed position.

Some example strollers that improve stability, maneuverability and/or steering control of a stroller are disclosed in 45 International Patent Application Serial Number PCT/ US2011/062669, which is hereby incorporated herein by reference in its entirety.

FIG. 1 is a perspective view of an example stroller 100 constructed in accordance with the teachings disclosed 50 herein. The example stroller 100 of FIG. 1 includes a frame 102 defining a seating area 104 to accommodate or support one or more child and/or infant seats 106. To support the infant seats 106, the frame 102 of the illustrated example includes one or more infant seats mounts 108. More specifi- 55 cally, the infant seats 106 removably couple to the seat mounts 108 via an interface (e.g., a latch or connector) provided by the seats 106 and the seat mounts 108. To remove the infant seats 106 from the seat mounts 108, a connector defined by the interface is released via a release (e.g., a 60 spring-loaded push button). Additionally or alternatively, the seat mounts 108 may be adjusted along the frame 102 to adjust a position of the infant seats 106 relative to the frame 102 and/or each other.

The frame **102** of the illustrated example is supported by 65 one or more front wheels **110** at a front end **112** of the frame **102** and one or more rear wheels **114** at a rear end **116** of the

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frame 102. The frame 102 of the illustrated example is assembled to form a structure which is intended to stay assembled in all phases of its use and storage. Additionally, for the purposes of improving maneuverability, control steering and/or to provide shock absorption, the frame 102 of the illustrated example employs one or more intermediate wheels 118 disposed between the front and rear wheels 110, 114. To provide shock absorption to the example stroller 100, the intermediate wheels 118, the front wheels 110 and/or the rear wheels 114 of the illustrated example may be implemented by air inflatable wheels composed of rubber. As shown in the illustrated example, a diameter of the intermediate wheels 118 is substantially similar or identical to a diameter of the front wheels 110 and the rear wheels 114.

In the illustrated example of FIG. 1, the intermediate wheels 118 are positioned closer to the rear wheels 114 than to the front wheels 110. However, in other examples, the intermediate wheels 118 may be disposed at approximately a midpoint between the front and rear wheels 110, 114. Each intermediate wheel 118 of the illustrated example defines a pivot (e.g., a turning pivot point) providing structure disposed or positioned between the front and rear wheels 110, 114. Thus, in the illustrated example, each of the intermediate wheels 118 provides a pivot point for the stroller 100 that is offset or laterally spaced from the rear end 116 of the stroller 100 and/or the rear wheels 114. Consequently, both the front end 112 of the stroller 100 and the rear end 116 of the stroller 100 are able to pivot or rotate in an arcuate path about the turning pivot or point provided by one of the respective intermediate wheels 118 when a user turns the stroller 100 of the illustrated example (e.g., by applying a sideways force to the stroller 100) in a rightward direction, a leftward direction, and/or a 360 degree turn or circle while having all wheels 110, 114 and 118 in engagement with the ground or travel surface.

As shown in the illustrated example, the intermediate wheels **118** are coupled to one another via an axle **120** and rotate about a common axis of rotation **120***a*. However, in other examples, the axle **120** may be removed to enable the intermediate wheels **118** to drive or rotate independently relative to each other. In addition, although the example stroller **100** includes two intermediate wheels **118**, other example strollers may employ only one intermediate wheel **118** or more than two intermediate wheels **118**. For example, the stroller **100** may include a third intermediate wheel disposed on the axle **120** between the first and second intermediate wheels **118**.

Because the intermediate wheels 118 are located substantially beneath (e.g., vertically aligned with) the seating area 104 of the stroller 100, the intermediate wheels 118 absorb a substantial portion of a load provided by a child sitting in the infant seats 106 of the stroller 100 of the illustrated example. In other words, in the illustrated example, a load or weight of a child sitting in the seating area 104 is largely carried by the intermediate wheels 118 when a user turns the stroller 100 of the illustrated example. As a result, a load provided by the child rotates about a pivot point provided by one of the intermediate wheels 118. In this manner, the combined load or weight of the stroller 100 and a child in the stroller 100 requires less force (or torque) to turn or pivot the stroller 100 then would be required by a stroller and a child of similar combined weight without the intermediate wheels 118. Because the weight (or the center of mass) of a child in the stroller 100 of the illustrated example is close to the pivot axis or pivot point of the intermediate wheel 118, the force or torque required to pivot or turn the stroller 100 of the illustrated example when a child is seated in the seating area 104 is relatively low. As a result, the stroller 100 of the illustrated

example can turn about a pivot point provided by either of the intermediate wheels **118** with a relatively tight turning radius and with relative ease. For example, the example stroller **100** of FIG. **1** can turn 360 degrees within its own length.

To enable a user to push, turn and/or tilt the stroller 100 of 5 the illustrated example, the frame 102 includes a handle 122 having a grip 124 which a user may take hold of to move, control and/or steer the stroller 100. Further, the handle 122 of the illustrated example is adjacent the rear wheels 114. The stroller 100 of the illustrated example includes an auxiliary 10 handle 122*a* having an auxiliary grip 124*a* to enable a child or person to take hold of the auxiliary grip 124*a* for support when walking along the stroller 100. The auxiliary handle 122*a* typically is not used to maneuver the stroller 100, but it could serve that purpose for some uses. The handle 122 is 15 coupled to the frame 102 via a handle articulation hub or joint 126, which enables adjustment of the handle 122 relative to the frame 102.

As described in greater detail below, to further improve stability and/or facilitate balancing when maneuvering the 20 stroller 100 over a curb or other obstacle, the example stroller 100 of the illustrated example employs a suspension apparatus 128. More specifically, the example suspension apparatus 128 of FIG. 1 provides stability and/or facilitates balancing when the front end **112** of the stroller **100** is pivoted or tilted 25 relative to the rear end 116 of the frame 102 via the handle 122 (e.g., the front end 112 is lifted in an upward direction relative to a support surface (e.g., the ground)). Additionally, as discussed in greater detail below in connection with FIGS. 2, 3 and 4, the example stroller 100 employs an axle 130 to enable 30 the frame 102 to pivot about an axis 132 of the axle 130 when the front end 112 is elevated, tilted or raised from a travel surface relative to the rear wheels 114 and the intermediate wheels 118.

FIG. 2 illustrates a first or left side view of the stroller 100. 35 FIG. 3 illustrates a second or right side view of the example stroller 100 of FIG. 1. Referring to FIGS. 2 and 3, the frame 102 of the illustrated example includes a first side frame assembly 202*a* laterally spaced from a second side frame assembly 202*b* to define the seating area 104. The first and 40 second side frame assemblies 202*a*, 202*b* of the illustrated example are substantially similar or identical and are symmetrical. The handle 122 of the illustrated example extends between the side frame assemblies 202*a*, 202*b* and may be formed from a single tube that is bent into a generally 45 U-shaped structure.

Referring to FIGS. 2 and 3, each of the side frame assemblies 202*a*, 202*b* of the illustrated example includes a lower frame support 204, an upper frame support 206, and an intermediate frame support 208. In the illustrated example, the 50 frame supports 204, 206 and 208 have a substantially linear profile (e.g., a straight and/or flat profile). However, in other examples, the frame supports 204, 206 and 208 may be any shape, including a generally curved shape or a shape having one or more curved and/or linear portions. 55

For the purpose of enabling the stroller **100** of the illustrated example to fold or collapse in at least one direction, the frame supports **204**, **206** and **208** of the first side frame assembly **202***a* are pivotally coupled via a first pivot connector or pivot joint **210***a*. More specifically, the connector or pivot 60 joint **210***a* is defined by a hub **212***a* (e.g., a T-shaped hub) to receive a respective end of each of the frame supports **204**, **206** and **208** of the first side frame assembly **202***a*. The hub **212***a* of the illustrated example enables the frame supports **204**, **206** and **208** to pivot relative to each other to, for 65 example, collapse the stroller **100** as discussed in greater detail below. Similarly, the frame supports **204**, **206** and **208** 6

of the second side frame assembly 202b are pivotally coupled at a second pivot connector or pivot joint 210b. More specifically, the connector or pivot joint 210b is defined by a hub 212b (e.g., a T-shaped hub) to receive a respective end of each of the frame supports 204, 206 and 208 of the second side frame assembly 202b. Like the hub 212a, the hub 212benables the frame supports 204, 206 and 208 of the second side frame assembly 202b to pivot relative to each other.

Referring to FIG. 3, each of the hubs 212a, 212b of the illustrated example includes a first leg or opening 214a to receive or couple to a first end 204a of the lower frame support 204, a second leg or opening 214b to receive or couple to a first end 206a of the upper frame support 206, and a third leg or opening 214c to receive or couple to a first end 208a of the intermediate frame support 208. In this example, the hubs 212a, 212b also include a fourth leg or opening 214d to receive an end of the auxiliary handle 122a. The legs 214a-c enable the frame supports 204, 206 and 208 to pivot relative to each other about the respective pivot connectors 210a, 210b when a locking mechanism (e.g., a latch) of the hubs 212a, 212b is in a released or unlocked condition. When the locking mechanism of the hubs 212a, 212b is in a locked condition, the frame supports 204, 206 and 208 cannot rotate or pivot relative to each other about the respective pivot connectors 210a, 210b. The locking mechanism of the hubs 212a, 212b may be moved to an unlocked condition via a release actuator **216** positioned on the upper frame support that may be activated by a user.

Referring to FIG. 2, when the frame 102 is erected, the lower frame support 204 and the upper frame support 206 of the first side frame assembly 202*a* are substantially aligned or parallel relative to each other such that an axis 218 of the lower frame support 204 is substantially aligned with an axis 220 of the upper frame support 206. However, in other examples, the lower frame support 204 may be positioned at any angle relative to the upper frame support 206 when the frame 102 is in the erected state. For example, an angle 222 between the axis 218 of the lower frame support 206 may be between approximately 100 degrees and 200 degrees.

The intermediate support frame 208 of the illustrated example projects from the respective hubs 212*a* and 212*b* toward the rear wheels 114. To enable the frame 102 to pivot relative to the intermediate wheels 118 and/or the rear wheels 114, the intermediate frame support 208 is pivotally coupled to the axle 130 (FIG. 1). More specifically, in the illustrated example, a second end 208*b* of the intermediate frame support 208 is coupled to the axle 130 (FIG. 1) via a connector or bushing 211. The busing 211 of the illustrated example, which includes a portion coaxially coupled to the axle 130, enables the intermediate frame support 208 and, thus, the lower and upper frame supports 204, 206 to pivot about the axis 132 of the axle 130.

When coupled to the respective pivot joint 110*a* and the axle 130, the intermediate frame support 208 of the illustrated example is substantially perpendicular to the lower frame support 204 and the upper frame support 206. In other words, an axis 224 defined by the intermediate frame support 208 is at a substantial ninety degree angle relative to the axis 218 of the lower frame support 204 and the axis 220 of the upper frame support. However, in other examples, the intermediate frame support 208 may be at any different angle relative to the lower frame support 204 and/or the upper frame support 206. For example, an angle 226*a* between the axis 218 of the intermediate frame support 208 and the axis 218 of the lower frame support 204 and/or an angle 226*b* between the axis 224 of the intermediate frame support 208 and the axis 220 of the

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upper frame support 206 may be may be any other suitable angle that is less than ninety degrees or greater than ninety degrees.

Referring to FIGS. 2 and 3, to mount or attach the front wheels 110 of the illustrated example to respective ones of the side frame assemblies 202a, 202b, each of the front wheels 110 of the illustrated example includes a front wheel housing 230. For example, the front wheel housing 230 may be coupled or attached to an end of the lower frame support 204. Each front wheel housing 230 of the illustrated example 10 includes a fork or wheel support 232 rotatably mounted to a connector 234. Each front wheel 110 is rotatably journalled to the wheel support 232 to enable each of the front wheels 110 to rotate independently about a separate axis of rotation 236a, 236b (e.g., a substantially horizontal axis relative to a level 15 ground surface on which the stroller 100 is positioned). Additionally, to improve steering, each of the front wheels 110 of the illustrated example is able to rotate, swivel or pivot about a corresponding substantially vertical axis 238a, 238b that is substantially perpendicular to the corresponding axis of rota-20 tion 236a, 236b. In the illustrated example, the front wheels 110 are able to pivot about the corresponding vertical axis 238a, 238b due to a pivot connector between the corresponding wheel support 232 and the corresponding connector 234.

To mount or attach the rear wheels 114 and the intermedi- 25 ate wheels 118 to the respective side frame assemblies 202a, 202b, each of the side assemblies 202a, 202b of the illustrated example employs a housing or carriage 240 (e.g., a boogie). The carriage **240** of the illustrated example is a unitary body or structure. More specifically, the carriage 240 of the illus- 30 trated example includes or defines a hub 242 that attaches or couples the rear wheels 114 and the intermediate wheels 118 to the frame 102. In the illustrated example, the axle 130 is journalled on the carriage 240. The example carriage 240 can pivot relative to the frame 102 and/or the intermediate frame 35 support 208. Each hub 242 of the illustrated example includes a first portion or leg 242a to receive or couple to a respective one of the rear wheels 114 and a second portion or leg 242b to receive or couple to a respective one of the intermediate wheel 118.

For example, the first portion 242a of the example carriage 240 receives a rear wheel housing 244 having a fork or rear wheel support 246 rotatably mounted to a connector 248 that is mounted (e.g., via a screw) or integrally formed with the carriage 240. Each rear wheel 114 is rotatably mounted to the 45 rear wheel support 246 to enable each of the rear wheels 114 to rotate independently about a separate axis of rotation 250a, 250b (e.g., each of which is a substantially horizontal axis relative to a level ground surface on which the stroller is positioned). Additionally, to improve steering, each of the 50 rear wheels 114 of the illustrated example is able to rotate, swivel or pivot about a substantially vertical axis 252a, 252b substantially perpendicular to the respective axis of rotation 250a, 250b. In the illustrated example, the rear wheels 114 are able to pivot about the respective vertical axis 252a, 252b 55 because of a pivot connector between the corresponding wheel support 246 and/or carriage 240 and the corresponding connector 248.

In the illustrated example, each intermediate wheel 118 is coupled to the respective carriage 240 via an arm or frame 60 member 254. In the illustrated example, a first end 254a of the arm 254 is coupled or fixed to the second portion 242b of the carriage 240 and a second end 254b of the arm 254 defines or is coupled to a hub 256 of the intermediate wheel 118. The arm 254, when coupled to the carriage 240, projects from the 65 carriage 240 in a direction away from the rear wheels 114 and toward the front wheels 110 to position the intermediate

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wheels 118 between the rear wheels 114 and the front wheels 110. As shown in the illustrated example, the arms 254 position the intermediate wheels 118 closer to the rear wheels 114 than to the front wheels 110. However, in other examples, the arm 254 may be configured to position the intermediate wheels 118 at approximately a midpoint between the axis of rotation 236a, 236b of the front wheels 110 and the axis of rotation 250a, 250b of the rear wheels 114. A central axis 258 (FIG. 2) of the arm 254 of the illustrated example is at an angle 260 (e.g., substantially perpendicular) relative to the central axis 224 of the intermediate frame support 208. As described in greater detail below, the angle 260 varies when the intermediate frame support 208 and/or the frame 102 pivots relative to the carriage 240 about the axis 132 defined by the axle 130.

As noted above, the intermediate wheels 118 of the illustrated example are mounted on the axle 120 (FIG. 1) extending between the side frame assemblies 202a, 202b. Thus, the axle 120 rotatably couples the intermediate wheels 118. As a result, the intermediate wheels 118 of the illustrated example rotate about the axis of rotation 120a of the axle 120. However, while the intermediate wheels 118 of the illustrated example are able to rotate about the axis of rotation 120a, the intermediate wheels 118 are fixed against swiveling or pivoting in other directions (e.g., unlike the front and rear wheels 110, 114, the intermediate wheels 118 cannot rotate about a substantially vertical axis 264a, 264b substantially perpendicular to the respective axis of rotation 120a). As a result, the intermediate wheels 118 of the example stroller 100 of FIG. 1 provide resistance to lateral drifting of the stroller 100 when the stroller **100** is moving or being pushed in a substantially straight path. However, in other examples, the intermediate wheels 118 can swivel about the vertical axis 264a, 264b relative to the frame 102.

As noted above, the intermediate wheels 118 of the illustrated example define pivots or points around which the stroller 100 of the illustrated example may be turned. In other words, each intermediate wheel 118 of the illustrated example defines a pivot point disposed between the front and rear wheels 110, 114. For example, when applying sufficient force to the handle 122 of the stroller 100 of the illustrated example in a leftward direction relative to the orientation of a user standing behind the stroller and gripping the handle 122 (e.g., a clockwise direction looking down from above the stroller 100), the stroller 100 pivots about the (right side) intermediate wheel 118 of the second side frame assembly **204***b* such that the front wheels **110** move along an arcuate path in a direction toward the second side frame assembly 202b and the rear wheels 114 move along an arcuate path in a direction toward the first side frame assembly 202a. Likewise, when a user applies a force to the handle 122 of the stroller 100 in a rightward direction relative to the orientation of a user gripping the handle 122 (e.g., a counterclockwise direction looking from above the stroller 100), the stroller 100 of the illustrated example pivots about the (left side) intermediate wheel 118 of the first side frame assembly 202a such that the front wheels 110 move along an arcuate path in a direction toward the first side frame 202a and the rear wheels 114 move along an arcuate path in a direction toward the second side frame assembly 202b. In some examples, the stroller can turn 360 degrees within its own overall length or dimensional envelope.

FIG. 4 is a side view of the example stroller 100 of FIGS. 1-3. In the illustrated example of FIG. 4, the carriage 240 of the first side frame assembly 202a is coupled or mounted to the frame 102 via a first end of the axle 130 (FIG. 1). The carriage 240 of the second side frame assembly 202b is sub-

stantially identical to the carriage 240 of the first side frame assembly 202a and is mounted to a second end of the axle 130 in the same manner as the carriage 240 of the first side frame assembly 202a. Thus, the following description will focus on one carriage to serve as the description for both carriages 240. 5 The carriage 240 and, thus, the intermediate wheels 118 and the rear wheels 114 that are attached thereto can pivot about the axis 132 defined by the axle 130 relative to the intermediate frame support 208 (e.g., via a bushing). As a result, the intermediate frame support 208 and/or the carriages 240 of 10 the respective left and right side frame assemblies 202a and 202b can pivot relative to each other about a pivot 404 defined by the axle 130 and/or the axis 132 (FIG. 1). For example, the intermediate frame support 208, the frame 102 and/or the carriages 240 can pivot in a rotational direction 402 about a 13 pivot point 404 defined by the axis 132 (e.g., a clockwise and counterclockwise rotation about the axis 132). Although the carriage 240 of the first side frame assembly 202a can pivot relative to the carriage 240 of the second side frame assembly 202b about the axis 132 defined by the axle 130, the axle 120 20 (FIG. 1) extending between the intermediate wheels 118 connects or couples the respective intermediate wheels 118 of each carriage 240. As a result, the carriage 240 of the first side frame assembly 202a and the carriage 240 of the second side assembly 202b of the illustrated example rotate or pivot 25 together about the axis 132. However, in examples in which the axle 120 is not used, the carriage 240 of the first side frame assembly 202a can rotate or pivot independently about the axis 132 relative to the carriage 240 of the second side frame assembly 202b and/or the intermediate frame support 208.

The pivot point 404 of the illustrated example is positioned between the intermediate wheels 118 and the rear wheels 114. In particular, the pivot point 404 is positioned between the axis of rotation 120a of the intermediate wheels 118 and the axis of rotation 250a, 250b of the rear wheels 114. Also, in 35 this example, the pivot 404 is offset relative (e.g., positioned at least above) the axes of rotation 120a and 250a, 250b. As a result, the intermediate wheels 118 and the rear wheels 114 can pivot relative to the frame 102 to move and/or follow a contoured travel surface. Thus, some contour variations in a 40 travel surface that may cause the front end 112 to lift or elevate (or, alternatively, lower) relative to the rear end 116 will not cause the intermediate wheels 118 and/or the rear wheels 114 to disengage or lift-off the travel surface. For example, the stroller 100 of the illustrated example of FIG. 4 45 is shown being moved or shifted to a first position 406 from an initial position 408 illustrated via a shadow line. In other words, the angle 260 between the axis 258 of the arm 254 and the intermediate frame support 208 varies between a first angle 410 when the frame 102 is in the initial position 408 and 50 a second angle 412 when the frame 102 is in the first position 406 as the frame 102 pivots or tilts about the pivot 404.

To limit the angle **260** that the intermediate frame support **208** can pivot relative to the carriage **240** (e.g., the angle between the intermediate frame support **208** and the arm 55 **254**), the stroller **100** of the illustrated example employs one or more travel limits. In the illustrated example, the travel limits are physical obstructions (e.g., stops) that are engaged by the intermediate frame support **208** and/or the arm **254** to block further rotational movement in a respective direction. 60 The stroller **100** of the illustrated example employs a travel limit **403** positioned on the axle **130** to limit the angle **260** that the intermediate frame support **208** can pivot relative to the carriage **240** or the arm **254** in a first rotational direction **404***a* (e.g., a clockwise direction). For example, the angle **260** 65 between the axis **224** of the intermediate frame support **208** and the arm **254** may be limited to approximately between 0 10

and 120 degrees. In other examples, the travel limit **403** may be positioned on the carriage **240** and/or the intermediate frame support **208**. In some examples, two travel limits may be employed to limit the angle **260** that the intermediate frame support **208** can pivot relative to the carriage **240** or the arm **254**. Other locations, members and/or configurations of the travel limits are employed in other examples.

FIGS. 5A and 5B illustrate partial, rear perspective views of the respective side frame assemblies 202a, 202b. Referring to FIGS. 5A and 5B, to further help support the frame 102 when the frame 102 is pivoted about the pivot 404, the stroller 100 of the illustrated example employs the suspension apparatus 128. The example suspension apparatus 128 of the illustrated example is a torsion spring 502 coupled to the axle 130, the intermediate frame support 208 and/or the busing 211. For example, the first side frame assembly 202a of FIG. 5A includes a first torsion spring 502 and the second side frame assembly 202b of FIG. 5B has a second torsion spring 502. Each of the torsion springs 502 has a first portion 502a coupled or engaged by the intermediate frame support 208 and a second portion 502b coupled or fixed to the axle 130. As a result, rotation of the intermediate frame 208 about the axis 132 in the direction 402a causes the first portion 502a of each torsion spring 502 to move relative to the second portion 502bof the torsion spring 502, thereby increasing a tension or a force provided by each torsion spring 502. In other examples, the torsion spring 502 is a unitary spring that extends along the length of the axle 130 having respective ends coupled to the first and second side frame assemblies 202a, 202b (e.g., the intermediate frame supports 208, the carriages 240, etc.). In other examples, the suspension apparatus 128 may be a leaf spring and/or a torsion bar coupled to the axle 130, a fluid cylinder positioned between the upper frame support 206 and the carriage 240, and/or any other suspension apparatus that provides a reactive force or an increased force when the handle 122 of the stroller 100 is moved or pivoted toward the rear wheels 114 about the pivot 404.

The example carriage **240** of the illustrated example also supports a portion of the brake apparatus. The brake apparatus of the example stroller **100** is selectively movable between a locked position to prevent or restrict rotation of the respective intermediate and rear wheels **118** and/or **114** and an unlocked position to enable rotation of the intermediate and rear wheels **118** and/or **114**. To move the brake apparatus between the locked and unlocked positions, the stroller **100** of the illustrated example employs a brake lever or foot pedal **504** supported by the carriage **240**. The brake lever **504** of the illustrated example is depressible relative to the carriage **240** to frictionally engage or imped rotation of the respective rear wheels **114** about their axis of rotation **250***a*. **250***b*.

FIG. 6 is a side view of the example stroller 100 of FIGS. 1-4, 5A and 5B having the front end 112 of the frame 102 lifted or tilted upward relative to the rear end 116 of the frame 102. More specifically, the front wheels 110 in the illustrated example of FIG. 6 are positioned on an elevated surface 602 relative to a surface 604 on which the intermediate wheels 118 and the rear wheels 114 are positioned. In the illustrated example, the elevated surface 602 may be a top surface of a curb 606 or step. Further, as noted above in connection with FIG. 4, the travel limit 403 employed to limit the rotational distance the intermediate frame support 208 may pivot about the axle 130 (e.g., a five degree rotation) is sufficient to enable the front end 112 of the stroller 100 to overcome (e.g., reach the top of) the curb 606 (e.g., a height of 5 inches) while the intermediate and rear wheels 118, 114 remain on the lower surface 604.

When the front end 112 of the frame 102 is pivoted upward about the pivot 404 (e.g., in a clockwise direction about the pivot 404), the suspension apparatus 128 provides a reactive torque or force (e.g., an increased force) toward the front end 112 to enhance stability. To enhance stability, the suspension 5 apparatus 128 generally dampens or distributes a downward force applied to the handle 122 between the side frame assemblies 202a, 202b and supports a weight of the stroller 100 that may otherwise shift toward the rear end 116 of the frame 102 (e.g., away from the intermediate wheels 118) when the intermediate frame support 208 moves about the pivot 404 in a direction 608 when the front end 112 of the stroller 100 is lifted, pivoted or tilted (e.g., to advance past the curb or step 606). For example, the reactive force or torque provided by the suspension apparatus 128 resists (e.g., significantly 15 reduces or prevents) a shift of the center of mass of the stroller 100 (e.g., the weight of the stroller and/or a child in the seating area 104) away from the intermediate wheels 118 and toward the rear wheels 114 when the front end 112 of the frame 102is pivoted or tilted about the pivot 404. In other words, the 20 reactive force maintains or positions the center of mass of the stroller 100 substantially aligned and/or adjacent the intermediate wheels 118. To facilitate control of the stroller 100 when the front end 112 of the stroller 100 is tilted upward relative to the rear end **116** of the frame **102**, the suspension apparatus 25 128 helps maintain or position the center of mass of the stroller 100 between the axis of rotation 250a, 250b of the rear wheels 114 and the axis of rotation 120a of the intermediate wheels 118.

As a result, in addition to a load provided by a child in the 30 seating area 104 (FIG. 1), the suspension apparatus 128 provides an effective downward biasing force to the intermediate wheels 118 and/or the rear wheels 114. In this manner, the suspension apparatus 128 facilitates balancing and/or improves stability of the stroller 100 by helping to maintain 35 the intermediate wheels **118** and/or the rear wheels **114** in engagement and/or in contact with a travel path or the surface 604 (e.g., the ground) when the front wheels 110 are elevated or lifted off of the surface 604 relative to the rear wheels 114 and the intermediate wheels 118. Maintaining the intermedi- 40 ate wheels 118 and the rear wheels 114 in engagement with the surface 604 when the front end 112 of the stroller 100 is lifted helps prevent the stroller 100 from tipping about one of the rear wheels 114 (e.g., torqueing to the side). Absent the suspension apparatus 128, a user would need to apply a 45 greater force to balance the stroller 100 and maintain the intermediate wheels 118 and the rear wheels 114 in contact with the ground when the front end 112 of the stroller 100 is lifted (e.g., in an upward direction) relative to the rear end 116.

The intermediate wheels 118 of the illustrated example do not substantially increase the overall dimensional envelope of the stroller 100. In particular, the intermediate wheels 118 do not significantly affect the ability of the stroller 100 of the illustrated example to collapse with a compact profile. FIGS. 55 7 and 8 illustrate the example stroller 100 of FIG. 1 being folded from an in-use unfolded position shown in FIGS. 1-6 to a collapsed, folded, or storage position 800 shown in FIG. 8. As noted above, the side frame assemblies 202a, 202b are constructed such that the entire stroller 100 of the illustrated 60 example is selectively moveable between an extended, unfolded, in-use position (FIGS. 1-6) and a collapsed, folded, or storage position 800 (FIG. 8). The stroller 100 of the illustrated example has a low profile or compact dimensional envelope when the stroller 100 is in the collapsed position 65 800. The intermediate wheels 118 of the illustrated example do not significantly increase the overall dimensional envelope

of the stroller **100** of the illustrated example when the stroller **100** is in the unfolded position (FIGS. **1-6**) and/or the folded position **800** (FIG. **8**). Further, the intermediate wheels **118** do not interfere with folding the stroller **100** to the folded position **800**.

To maintain the stroller 100 in the use or unfolded position, each of the hubs 212a, 212b of the stroller 100 of the illustrated example include a latch mechanism. The latch mechanism of the illustrated example includes a latch plate secured by a detent, a lock, spring, and/or any other mechanism to lock and maintain the frame 102 of the illustrated example in the in-use position. Any known latch may be used in this role. The latch mechanism employed is immaterial to this disclosure. The latch mechanism maintains the hubs 212a, 212b and, thus, the frame supports 204, 206 and 208 in a locked condition to prevent rotation of the frame supports 204, 206 and 208 relative to each other (to thereby prevent the stroller 100 from collapsing). To collapse the stroller 100 of the illustrated example, the release 216 is activated (e.g., slid and/or depressed) to unlock the latch mechanism and enable the respective portions 214a-c of the hubs 212a, 212b to rotate relative to each other. More specifically, in the unlocked condition, the frame supports 204, 206 and/or 208 are freed to rotate or pivot relative to each other about a pivot 704 provided by the pivot connectors 210a, 210b. In the illustrated example, the lower and upper frame supports 204, 206 of the illustrated example pivot toward the intermediate frame support 208 in the direction shown by the respective arrows 706 and 708 into the configuration illustrated in FIGS. 7 and 8. Further, the carriage 240 of the illustrated example also rotates toward the intermediate frame support 208 in a direction represented by arrow 710 when folding the stroller 100 to the folded position 800. Rotation of the carriage 240 in the direction arrow 710 is not hindered by the travel limit 403 discussed above. Instead, as noted above, the travel limit 403 restricts rotation of the carriage 240 in the direction 403a, which is opposite direction of arrow 710.

As shown in FIG. **8**, in the fully collapsed, folded or storage position **800**, the stroller **100** of the illustrated example has a relatively low profile or dimensional envelope and a relatively small profile. In the folded position **800**, an axis **802** of the rear wheel housing **244** is substantially aligned (e.g., slightly offset) relative to the axis **224** of the intermediate frame support **208**. While a collapsible frame **102** is shown, in some examples the stroller does not collapse.

In some examples, the seat mounts 108 may be folded relative to the frame 102 prior to or after the stroller 100 is in the folded position 800. For example, FIGS. 9A and 9B illustrate example seat mounts 108 that fold relative to the frame 102. The seat mounts 108 of the illustrated example are pivotally coupled or attached to a connector or housing 902 and/or the frame 202 of the stroller 1000. Each of the seat mounts 108 of the illustrated example pivots relative to the connector 902 or frame 202 about a pivot point 904 between a first upright or in use position 906 and a second or lowered folded position 908. In the illustrated example of FIG. 9B, in the first position 906, a latch 910 (e.g., a protruding member or tab) of the seat mount 108 engages an opening or recess 912 in the frame 202 to lock or restrict rotation of the seat mount 108 relative to the frame 202 and/or the connector 902 about the pivot point 904. To fold the seat mount 108, the latch 910 is moved or withdrawn from the recess 912 to enable rotation of the seat mount 108 relative to the frame 202 and/or the connector 902. In the folded position 908, the latch 910 engages a second recess 914 to prevent the seat mount 108 from inadvertently or unintentionally pivoting about the pivot point 904 when the stroller 100 is in the collapsed state 800.

In some examples, the seat mounts **108** may be removed relative to the frame **102** prior to or after the stroller **100** is in the folded position **800**. For example, FIG. **10** illustrates the example seat mounts **108** being removed from an opening or pocket **1002** of the connector **902** or the frame **202**. To remove 5 the seat mounts **108** from the connector **902** and/or the frame **102**, a lock or latch mechanism securing the seat mounts **108** to the connector **902** and/or the frame **102** is released and the seat mount **108** is removed from the opening **1002**.

FIG. 11 illustrates another example stroller 1100. The 10 example stroller 1100 of FIG. 11 is substantially similar or identical to the stroller 100 of FIGS. 1-8. However, unlike the stroller 100 of FIG. 1, the example stroller 1100 of FIG. 11 has only one infant seat 106. In some examples, the stroller 100 of FIG. 1 may be configured or converted to the stroller 15 1100 of FIG. 11. For example, one of the seats 106 of FIG. 1 may be removed from the frame 102 and the seat mounts 108 associated with the removed infant seat 106 may be removed from the frame 102. In the examples of FIGS. 1-11, the seat mounts 108 are bayonet-type mounts.

FIG. 12 illustrates another example stroller 1200. Those components of the example stroller 1200 that are substantially similar or identical to the components of the example stroller 100 of FIGS. 1-8 described above and that have functions substantially similar or identical to the functions of 25 those components will not be described in detail again below. Instead, the interested reader is referred to the above corresponding descriptions. To facilitate this process, similar reference numbers will be used for like structures. For example, in the illustrated example of FIG. 12, the example stroller 30 1200 includes a frame 1202 having one or more front wheels 110 to support a front end 112 of the frame 102 and one or more rear wheels 114 to support a rear end 116 of the frame 102. The frame 1202 of the illustrated example includes a first side frame assembly and a second side frame assembly later- 35 ally spaced from each other to accommodate one or more infant seats 106 extending between the side frame assemblies. Each of the side frame assemblies includes a lower frame support 204, an upper frame support 206 and an intermediate frame support 208 pivotally coupled about a pivot 704 pro- 40 vided by a pivot connector 210. A carriage or housing 240 pivotally couples an intermediate wheel 118 and a rear wheel 114 about a pivot point 404 provided by an axle 130 extending between the side frame assemblies of the frame 1202.

The example stroller **1200** of FIG. **12** has a frame **1202** that 45 is substantially similar or identical to the frame **102** of the example stroller **100** of FIGS. **1-8**. However, the stroller **1200** of the illustrated example of FIG. **12** has a different handle **1222**. The handle **1222** may articulate between a first or upper position **1204** and a second or lower position **1206** relative to 50 the upper frame support **206**. To enable articulation of the handle **1222** relative to the upper frame support **206**, the example stroller **1200** employs a pivot joint or articulation hub **1208**. The hub **1208** employs a latch mechanism to lock or maintain a position of the handle **1222** between the upper 55 and lower positions **1204**, **1206**. To release the latch mechanism to enable articulation of the handle **1222** between the upper and lower positions **1204**, **1206**, the frame **1202** includes a release **1210** (e.g., a push button).

FIG. 13 is a plan view of the example handle 1222 coupled 60 to the upper frame support 206 of FIG. 12. As shown in the illustrated example of FIG. 13, the example stroller 1200 employs a latch release 1302 to collapse the stroller 1200 of the illustrated example. To activate the latch release 1302, one or more triggers 1304*a*, 1304*b* of the release are moved rela-65 tive to the upper frame support 206 (e.g., pulled, pushed, twisted, slid, etc.) to unlock a latch or lock provided by the

pivot connector **210**. Additionally, the latch release **1302**, when activated, also releases a latch mechanism of the hub **1208** to enable the handle **1222** to rotate relative to the upper frame support **206**.

FIGS. 14 and 15 illustrate the example stroller 1200 of FIG. 12 being folded from an in-use unfolded position shown in FIG. 12 to a collapsed, folded, or storage position 1500 shown in FIG. 15. More specifically, in the unlocked condition, the frame supports 204, 206 and/or 208 pivot relative to each other. Referring to FIG. 14, when the latch release 1302 is activated, the handle 1222 is pivoted about the hub 1208 toward the upper frame support 206 in a counterclockwise direction about the hub 1208 in the orientation of FIG. 14. The handle 1222 and the upper frame support 206 are then pivoted toward the intermediate frame support 208.

The lower and upper frame supports **204**, **206** rotate relative to the intermediate frame support **208** about the pivot **704**. As shown in FIG. **15**, in the fully collapsed, folded or storage position **1500**, the stroller **1200** of the illustrated example has a relatively low profile or dimensional envelope.

FIG. 16 illustrates another example stroller 1600 configured in accordance with the teachings disclosed herein. Those components of the example stroller 1600 that are substantially similar or identical to the components of the example stroller 100 described above and that have functions substantially similar or identical to the functions of those components will not be described in detail again below. Instead, the interested reader is referred to the above corresponding descriptions. To facilitate this process, similar reference numbers will be used for like structures.

FIG. 16 is a perspective view of the example stroller 1600. In the illustrated example of FIG. 16, the example stroller 1600 includes a frame 1602 that defines a seating area 104 to receive one or more infant seats 106. The frame 1602 of the illustrated example employs seat mounts 108 to receive or couple the infant seats 106 to the frame 1602. In some examples, the mounts 108 may be adjusted relative the frame 1602. To enable a user to push, turn and/or tilt the stroller 1600 of the illustrated example, the frame 1602 includes a handle 1622. The handle 1622 of the illustrated example is telescopically adjustable relative to the frame 1602 in a direction 1622*a*.

The frame 1602 of the illustrated example is supported by one or more front wheels 110 at a front end 112 of the frame 1602 and one or more rear wheels 114 at a rear end 116 of the frame 1602. The frame 1602 of the illustrated example is assembled to form a structure which is intended to stay assembled in all phases of its use and storage. Additionally, for the purposes of improving maneuverability, control steering and/or to provide shock absorption, the frame 1602 of the illustrated example employs one or more intermediate wheels 118 disposed between the front and rear wheels 110, 114. To provide shock absorption to the example stroller 1600, the intermediate wheels 118, the front wheels 110 and/or the rear wheels 114 of the illustrated example may be implemented by air inflatable wheels composed of rubber.

In addition, the intermediate wheel **118** of the illustrated example has a diameter that is larger than diameters of the respective front and rear wheels **110**, **114**. In this example, the diameters of the respective front and rear wheels **110**, **114** are substantially the same. Thus, the front and rear wheels **110**, **114** engage a travel surface with a relatively smaller portion or contact area than the intermediate wheel **118**. As a result, rolling friction of the front and/or rear wheels **110**, **114** is reduced because the contact areas of the respective front and rear wheels **110**, **114** is smaller compared to the contact area of the intermediate wheel smaller compared to the contact area of the intermediate are relatively smaller compared to the contact area of the intermediate the intermediate of the intermediate the intermediate of the intermediate the intermediate of the intermediate compared to the contact area of the intermediate the intermediate of the intermediate the intermediate of the intermediate the intermediate of the intermediate of the intermediate the contact area of the intermediate of the intermediate the intermediate of the

wheels **118** which engages the travel surface. Further, the larger diameter of the intermediate wheels **118** permits the stroller **1600** of the illustrated example to roll over rough or uneven surfaces without difficulty. However, in other examples, the diameter of the intermediate wheels **118** is be 5 substantially similar or identical to a diameter of the front wheels **110** and/or the rear wheels **114**.

FIG. 17 is a side view of the example stroller 1600 having soft goods 1702 to define one or more storage areas 1704. In the illustrated example of FIG. 17, the intermediate wheels 10 118 of the example stroller 1600 are positioned at approximately a midpoint between the front and rear wheels 110, 114. Each intermediate wheel 118 of the illustrated example defines a pivot point disposed between the front and rear wheels 110, 114. In other words, each of the intermediate 15 wheels 118 provides a pivot point for the stroller 1400 that is offset or laterally spaced from the rear end 116 of the stroller 1400 and/or the rear wheels 118. The pivot points provided by the intermediate wheels 118 enable the stroller 1400 to be turned leftward or rightward with relative ease when a side-20 ways or substantially horizontal force is applied to the handle 1422.

FIG. 18 is a top plan view of the example stroller 1400 of FIG. 14. As shown in FIG. 18, the offset pivot points provided by the intermediate wheels 118 enables both the front end 112 25 of the stroller 1400 and the rear end 116 of the stroller 1400 to pivot or rotate in an arcuate path relative to the turning pivot provided by one of the intermediate wheels 118. For example, a user can apply a turning force 1802 to the handle 1622 to turn the stroller 1600 of the illustrated example about a pivot 30 point provided by one of the intermediate wheels 118. As a result, the stroller 1600 of the illustrated example can turn about a pivot point provided by either of the intermediate wheels 118 with a relatively tight turning radius and with relative ease. For example, the stroller 1600 can turn in the 35 arcuate path a full 360 degrees substantially within its own length as reflected by the circle 1800 in FIG. 18.

In the illustrated example, the frame **1602** defines a first side frame assembly **1802***a* and a second side frame assembly **1802***b* laterally spaced from the first side frame assembly 40 **1802***a* to define the seating area **104**. The intermediate wheels **118** of the illustrated example are coupled to one another via an axle **120** extending between the side frame assemblies **1802***a*, **1802***b*. However, in other examples, a common axle **120** may not be used and the intermediate wheels **118** may 45 then be free to drive or rotate independently relative to each other.

Additionally, to provide a pivot axis 132 when the front end 112 of the frame 1602 is raised, lifted, tilted or otherwise elevated relative to the rear end 116 of the frame 1602 (e.g., a 50 downward force is applied to the handle 1622 perpendicular to the turning force 1802), the example stroller 1600 of the illustrated example employs an axle 130. In the illustrated example, the pivot axis 132 is positioned between the intermediate wheels 118 and the rear wheels 114. In other words, 55 the pivot axis 132 is offset relative to an axis of rotation 120*a* of the intermediate wheels 118 and the respective axes of rotation 250*a*, 250*b* of the rear wheels 114.

For the purposes of improving stability and/or to facilitate collapsing the stroller **1400** with little or no interference, the 60 intermediate wheels **118** of the illustrated example are offset a (e.g., horizontal) distance **1804** relative to the front wheels **110** and a distance **1806** relative to the rear wheels **114**. More specifically, when the stroller **1600** is moving in a straight line, the intermediate wheels **118** of the illustrated example 65 travel along a line or path **1808** that extends outside of a line or path **1810** along which the front wheels **110** fall or travel

and outside a line or path **1812** along which the rear wheels **114** fall or travel. While the intermediate wheels **118** of the illustrated example are spaced a further distance from a longitudinal center line **1814** of the stroller **1600** than the front and rear wheels **110**, **114**, in other examples, the intermediate wheels **118** may be aligned with the front and rear wheels **110**, **114**, in other examples, the intermediate wheels **118** may be offset inward of the front and/or rear wheels **110**, **114** (i.e., be closer to the longitudinal center line **1814**), and/or may be offset outbound of a first one of the front and rear wheels **110**, **114** and inbound of a second different one of the front and rear wheels **110** and the rear wheels **114** fall along the same line or travel path when the stroller **1400** is moving forward in a straight line.

To collapse the stroller 1600, the frame 1602 of the illustrated example includes a latch release mechanism 1816. To activate the latch release mechanism 1816, the latch release mechanism 1816 of the illustrated example includes a handle 1818. The handle 1818 is supported on a cross-bar or tube 1820 extending across the side frame assemblies 1802*a*, 1802*b*. The handle 1818 is located or positioned adjacent the seat mount 108 or the upper frame support 206 just under the infant seat 106 of the seating area 104. Such location facilitates access when the infant seats 106 are removed from the seat mounts 108.

FIG. 19 is a left side view of the side frame assembly 1802*a* of the example stroller 1600 of FIGS. 16-18. FIG. 20 is a right side view of the side frame assembly 1802*b* of the example stroller 1600 of FIGS. 16-18. Referring to FIGS. 19 and 20, each of the side frame assemblies 1802*a*, 1802*b* includes a lower frame support 204, an upper frame support 206 and an intermediate frame support 208 pivotally coupled about a pivot connector 210*a*, 210*b* or a hub 212*a*, 212*b*.

To couple the front wheels 110 to the frame 1602, the side frame assemblies 1802*a*, 1802*b* employ a front wheel housing 230. The front wheel housing 230 enables each of the front wheels 110 to rotate independently about a separate (e.g., horizontal) axis of rotation 236*a*, 236*b* and enables each of the front wheels 110 to swivel or pivot about a vertical axis 238*a*, 238*b*.

To mount or attach the rear wheels **114** and the intermediate wheels **118** to the respective side frame assemblies **1802***a*, **1802***b*, each of the side assemblies **1802***a*, **1802***b* of the illustrated example employs a housing, hub or carriage **1940** (e.g., a boogie). Each of the carriages **1640** of the illustrated example includes a hub, leg or port **1642***a* to receive a rear wheel housing **244** on which the rear wheel **114** is mounted and a hub, port or leg **1642***b* to receive an arm or portion **254** coupled to the intermediate wheel **118**.

Because the left and right carriages **1640** are substantially identical, the following description will focus on one carriage **1640** to serve as the description for both carriages **1640**.

The rear wheel housing **244** of the illustrated example enables each of the rear wheels **114** to rotate independently about a separate axis of rotation **250***a*, **250***b* and enables each of the rear wheels **114** to swivel or pivot about a substantially vertical axis **252***a*, **252***b* substantially perpendicular to the respective axis of rotation **250***a*, **250***b*. The carriage or housing **1940** pivotally couples a respective pair of the intermediate wheels **118** and the rear wheels **114** relative to the intermediate frame support **208** about the pivot axis **132** provided by the axle **130**.

To improve stability and/or facilitate balancing when maneuvering the stroller **1600** over a curb or other obstacle, the example stroller **1600** of the illustrated example employs a suspension apparatus **1928**. The suspension apparatus **1928** of the illustrated example provides stability and/or facilitates

balancing when the front end 110 of the stroller 1600 is pivoted or tilted relative to the rear end 112 of the frame 1602 about the pivot axle 130 (e.g., an upward direction relative to a support surface (e.g., the ground)). The suspension apparatus 1928 of the illustrated example helps prevent the interme- 5 diate wheels 118 and/or the rear wheels 114 from disengaging and/or lifting off of a travel surface (e.g., the ground) when the stroller 1600 is pushed along a path and/or tilted or pivoted about the pivot axis 132. For example, to pivot or lift the front wheels 110 relative to the rear end 112 of the stroller 1600, a 10 downward force is applied to the handle 1622. This downward force 1902 has a component that is substantially perpendicular to the turning force 1802 applied to the handle 1622 to turn or pivot the stroller 1600 about one of the intermediate wheels 118. As a result, the suspension apparatus 15 1928 helps maintain the intermediate wheels 118 and the rear wheels 114 engaged with a travel path when the front end 110 of the stroller 1600 is lifted about the pivot axis 132.

In the illustrated example, the suspension apparatus 1928 is positioned adjacent and parallel to the intermediate frame 20 support 208. In the illustrated example, the suspension apparatus 1928 includes a first end 1904 attached or coupled to the upper frame support 206 and a second end 1906 attached or coupled to the carriage 1940. In the illustrated example, the first end 1904 is coupled (e.g., fixed or pivotally coupled) to 25 the upper frame support 206 and second end 1906 is coupled (e.g., fixed or pivotally coupled) to the carriage 1940 via fasteners 1908 (e.g., pins, etc.). The upper frame support 206, the carriage 1940, the suspension apparatus 1928 and the intermediate frame support 208 define a four bar linkage 30 **1910**. This linkage **1910** helps to assist rotating the carriage 1940 when folding the stroller 1600 as discussed in greater detail below. In the illustrated example, the linkage 1910 defines a parallelogram. However, in other examples, the linkage 1910 may have any other suitable shape and/or con- 35 figuration.

FIG. 21 is a side view of the example stroller 1600 of FIGS. 14-20 with a partial cutaway view of the example suspension apparatus 1928. The example suspension apparatus 1928 of the illustrated example is a compression spring 2102. To 40 enable the compression spring 2102 to compress when the front end 112 of the stroller 1600 is tiled or lifted about the pivot axis 132 or pivot 404 relative the rear end 116 of the stroller 1600, the compression spring 2102 includes a first portion 2104 slidably coupled to a second portion 2106. More 45 specifically, the first portion 2104 is fixed or coupled (e.g., pivotally coupled) to the upper frame support 206 and the second portion 2106 is fixed or coupled (e.g. pivotally coupled) to the carriage 1940. The first portion 2104 includes a pin or slider 2108 that slides or moves along a slot 2110 50 formed in the second portion 2106. Thus, when the front end 112 of the stroller 1600 is lifted about the pivot axis 132 provided by the axle 130, the first portion 2104 of the compression spring 2102 slides in the slot 2110 relative to the second portion 2106 to compress/decompress a spring posi- 55 tioned in a spring cylinder 2112.

FIGS. 22A-22D illustrate an example brake mechanism 2200 of the example stroller 1600. The brake mechanism 2200 of the illustrated example is supported by the shared axle 120 of the intermediate wheels and a brake lever or foot 60 pedal 2202 of the example brake mechanism 2200 is supported by the axle 130. As shown in FIGS. 22B and 22C, respectively, the brake lever 2202 of the illustrated example is selectively movable or rotatable about the pivot axis 132 of the axle between a locked position 2204 to restrict or prevent 65 rotation of the intermediate wheels 118 and an unlocked position 2206 to enable or facilitate rotation of the interme-

diate wheels **118**. The brake lever **2202** of the illustrated example includes a visual indicator **2208** (e.g., a color indicator) representative of the brake lever **2202** being in the locked position **2204** and the unlocked position **2206**.

Referring also to FIG. 22D, the brake lever 2202 of the illustrated example is actuated or rotated relative to the axle 130 to activate a plunger 2210a, 2210b which is movable relative to a locking interface 2212a, 2212b (e.g., a plurality of protrusions on a hub) of the intermediate wheels 118. To move the plunger 2210a, 2210b relative to the respective locking interface 2212a, 2212b of the intermediate wheel 118, the brake mechanism 2200 of the illustrated example employs an actuator 2214. The actuator 2214 of the illustrated example is a rack and pinion gear assembly having two racks 2216, 2218 positioned between a gear 2220. The rack 2216 of the illustrated example actuates the plunger 2210b and the rack 2218 of the illustrated example actuates the plunger 2210b. To actuate the racks 2216, 2218, the brake mechanism 2200 of the illustrated example employs a cable 2222. More specifically, a first end of the cable 2222 is attached to the rack 2216 and a second end of the cable 2222 is attached to the brake lever 2202. The cable 2222 of the illustrated example is routed to the brake lever 1922 via the arm 254 of the carriage 1640. FIG. 22D illustrates the brake mechanism 2200 in the locked condition. To unlock the intermediate wheels 118, the brake lever 2202 of the illustrated example is rotated to the unlocked position 2206 (FIG. 22). As a result, the cable 2222 moves (e.g., pulls) the rack 2216 toward the rack 2218 and causes the plunger 2210b to disengage the interface 2212b. Simultaneously, as the rack 2216 moves toward rack 2218, the rack **2218** move toward the rack **2216** via the gear **2220**, thereby causing the plunger 2210a to disengage the interface 2212a. The actuator 2214 of the illustrated example employs biasing elements 2224 to bias or help move the racks 2216, 2218. The actuator 2214 of the illustrated example includes a housing **2226** that is coupled or supported by the axle **120**.

FIGS. 23 and 24 illustrate the example stroller 1400 of FIGS. 14-18 being folded from an in-use unfolded position shown in FIGS. 14-21 and 22A-22D to a collapsed, folded, or storage position 2400 shown in FIG. 24. As noted above, the side frame assemblies 1802*a*, 1802*b* are constructed such that the entire stroller 1600 of the illustrated example is selectively moveable between an extended, unfolded, in-use position (FIGS. 14-18 and 22A-22D) and a collapsed, folded, or storage position 2400 (FIG. 24).

FIGS. 25A and 25B illustrate the latch release mechanism 1816 of FIG. 18. Referring to FIGS. 23-24 and 25A-25B, to collapse the stroller 1600 of the illustrated example, a latch or lock of the pivot connector 210a, 210b is released via the latch release mechanism 1816. In the unlocked position, the pivot connector 110a, 110b of the illustrated example enables the frame supports 204, 206 and/or 208 to rotate or pivot relative to each other about a pivot 704 provided by the pivot connectors 210a, 210b, the latch release mechanism 1816 of the illustrated example is activated. To unlock the pivot connector 210a, 210b, the handle 1818 of the illustrated example is first lifted (e.g., upward) away from the frame 1602 after the infants seats 106 have been removed from the seat mounts 108. After the handle 1818 is lifted, a trigger 2502 of the example latch release mechanism 1816 is actuated (e.g., depressed) by a user to enable the frame 1602 to collapse. When activated, the latch release mechanism 1816 of the illustrated example moves a plunger via any suitable means (e.g., switch, lock release, pull cord, etc.) out of engagement with a locking interface of the pivot connector 210a, 210b to enable the frame supports 204, 206 and 208 to pivot relative to each other about the pivot 704. The trigger 2502 of the illus-

trated example is coupled to the plunger via a cable or strap positioned in a housing or tube **1820** of the latch release mechanism **1816**. The example latch mechanism **1818** enables one-hand operation to collapse the stroller **1600**.

In the illustrated example of FIG. 23, the lower and upper 5 frame supports 204, 206 of the illustrated example pivot toward the intermediate frame support 208 in the direction shown by the respective arrows 2304 and 2306. Additionally, the carriage 1940 of the illustrated example also rotates toward the intermediate frame support 208 in a direction 10 represented by arrow 2308 when folding the stroller 1600 to the folded position 2400.

In particular, as the upper frame support **206** pivots toward the intermediate frame support **208**, the suspension apparatus **1928** acts as a lever by moving toward the rear wheels **114** in 15 the direction arrow **2310** to cause the carriage **1940** to pivot in the direction of arrow **2312** about the pivot axis **132**. As a result, the suspension apparatus **1928** causes the intermediate wheels **118** to pivot toward the intermediate frame support **208** simultaneously (via the carriage **1940**) as the upper frame 20 support **206** pivots toward the intermediate frame support **208**.

As shown in FIG. 24, in the fully collapsed, folded or storage position 2400, the stroller 1600 of the illustrated example has a relatively low profile or dimensional envelope. 25 As shown in FIG. 24, the suspension apparatus 1928 does not interfere with collapsing the stroller 1600 to the folded position 2400. While a collapsible frame 1602 is shown, some example strollers may not collapse.

In some examples, the suspension apparatus **1928** is implemented by a torsion spring coupled to the axle **130**. Further, the compression spring **2102** of the illustrated example may be replaced by an auxiliary frame member or rod to assist in collapsing the example stroller **1600**.

FIGS. **26-28** illustrate another example stroller **2600** con- 35 structed in accordance with the teachings disclosed herein. Those components of the example stroller **2600** that are substantially similar or identical to the components of the example stroller **100** or **1600** described above and that have functions substantially similar or identical to the functions of 40 those components will not be described in detail again below. Instead, the interested reader is referred to the above corresponding descriptions. To facilitate this process, similar reference numbers will be used for like structures.

The example stroller **2600** of the illustrated example 45 employs a frame **2602** supported by one or more front wheels **110**, one or more rear wheels **114** and one or more intermediate wheels **118**. A front wheel housing **230** couples the front wheels **110** to the frame **2602**. A carriage or carrier **240** pivotally couples the intermediate wheels **118** and the rear 50 wheels **114** relative to the frame **2602**. For example, the carriage **240** defines a pivot **404** about which the intermediate wheels **118** and the rear wheels **114** can pivot relative to the frame **2602**.

The frame 2602 of the illustrated example defines side 55 assemblies laterally spaced apart to define a seating area 104. Each of the side assemblies includes a lower frame support 204, an upper frame support 206 and an intermediate frame support 208. The intermediate frame support 208 is coupled to the upper frame support 206 via a connector 2604 (e.g., a 60 hub). Unlike the frames 102 and 1602 described above, the upper frame support 206 is coupled to the lower frame support 206 is coupled to the lower frame support 206 is coupled to the upper frame support 206 is coupled to the lower frame support 206 is positioned along a length of the upper frame support 206 such that the connector 2604 is spaced 65 apart from the pivot connector 2606 by a distance 2608 defined by a portion upper frame support 206. The pivot

connector 2606 of the illustrated example provides a pivot point 2610 to enable the lower frame support 204 to pivot relative to the upper frame support 206 and the connector 2604 of the illustrated example provides a pivot point 2612 to enable the upper frame support 206 to pivot relative to the intermediate frame support 208 when the stroller 2600 is folded. Thus, the intermediate frame support 208 is positioned adjacent or spaced away from the pivot point 2610 provided by the pivot connector 2606. The example stroller 2600 shown in FIG. 26 does not employ a suspension apparatus. However, in other examples, the example stroller 2600 includes a suspension apparatus (e.g., the suspension apparatus 128 or 1928 disclosed herein).

For the purpose of facilitating collapsing or folding the stroller 2600, the frame 2602 of the illustrated example employs an auxiliary frame member or rod 2614. The auxiliary frame member 2614 of the illustrated example has a first end coupled or attached the connector 2606 and a second end attached or coupled to an arm 254 of the carriage 240. The auxiliary frame member 2614 of the illustrated example is substantially parallel to the intermediate frame support 208. The auxiliary frame member 2614 of the illustrated example is pivotally coupled to the lower frame support 204 and to the upper frame support 206 via the pivot connector 2606.

FIGS. 27 and 28 illustrate the example stroller 2600 of FIG. 26 being folded from an in-use unfolded position shown in FIG. 26 to a collapsed, folded, or storage position 2800 shown in FIG. 28. The frame 2602 is constructed such that the entire stroller 2600 of the illustrated example is selectively moveable between an extended, unfolded, in-use position (FIG. 26) and a collapsed, folded, or storage position 2800 (FIG. 28). To collapse the stroller 2600 of the illustrated example, a latch release is activated via any suitable means (e.g., switch, lock release, pull cord, etc.) to unlock a latch mechanism and enable the frame supports 204, 206 and/or 208 and the auxiliary frame member 2614 to rotate or pivot relative to each other about the pivot 2610 provided by the pivot connector 2606 and the pivot 2612 provided by the connector 2604. In the illustrated example, the lower frame support 204 pivots toward the intermediate frame support 208 in a direction of arrow 2702 and the upper frame support 206 pivots toward the intermediate frame support 208 in a direction of arrow 2704.

More specifically, the upper frame support 206 pivots about the connector 2604 such that the portion 2608 of the upper frame support 206 extending between the connectors 2604 and 2606 acts as a lever. As the upper frame support 206 pivots toward the intermediate frame support 208 about the pivot 2612, the upper frame support 206 causes the auxiliary frame member 2614 to move in a direction of arrow 2708 (e.g., an upward direction). In turn, the auxiliary frame 2614 causes or pulls cause the arm 254 of the carriage 240 to pivot toward the intermediate frame support 208 in the direction shown by the arrow 2710. As a result, the carriage 240 of the illustrated example rotates about the pivot 140a, 404 toward the intermediate frame support 208 in the direction represented by arrow 2710 when folding the stroller 2600 to the folded position 2800. A handle 2722 of the frame 2602 may be rotated toward the upper frame support 206 about a pivot 2712 in the direction of arrow 2714.

As shown in FIG. **28**, in the fully collapsed, folded or storage position **2800**, the stroller **2600** of the illustrated example has a relatively low profile or dimensional envelope. While a collapsible frame **2602** is shown, some example strollers may not collapse.

FIG. **29** is a flowchart of an example method **2900** that may be used to manufacture an example stroller such as the example stroller **100** of FIGS. **1-8**, **9**A, **9**B and **10**, the

example stroller 1100 of FIG. 11, the example stroller 1200 of FIGS. 12-15, the example stroller 1600 of FIGS. 16-21, 22A-22D, 23, 24, 25A and 25B, and the example stroller 2600 of FIGS. 26-28. While an example manner of manufacturing the example covering assemblies, one or more of the blocks 5 and/or processes illustrated in FIG. 29 may be combined, divided, re-arranged, omitted, eliminated and/or implemented in any other way. Further still, the example method of FIG. 29 may include one or more processes and/or blocks in addition to, or instead of, those illustrated in FIG. 29, and/or 10 may include more than one of any or all of the illustrated processes and/or blocks. Further, although the example method 2900 is described with reference to the flow chart illustrated in FIG. 29, many other methods of manufacturing a stroller may alternatively be used.

To begin the example assembly process of FIG. 29, a front wheel is mounted to a front portion of a frame (block 2902). For example, the front wheels 110 of the illustrated examples disclosed herein are mounted to the lower frame support 204 via the front wheel housing 230.

A rear wheel and an intermediate wheel are also mounted to the frame (block 2904). More specifically, the intermediate wheel is positioned between the rear wheel and a rear wheel 114 are mounted to a first side frame assembly 202a, 1202a, 1802a, 2602a, via a first carriage 240, 1940 and a second set 25 of an intermediate wheel 118 and a rear wheel 114 is mounted to a second side frame assembly 202b, 1202b, 1802b, 2602b via a second carriage 240, 1940.

A pivot axis is provided between the rear wheels and the intermediate wheels to enable the rear wheels and the inter- 30 mediate wheels to pivot about the pivot axis (block 2808). For example, a pivot axis 132 is provided by an axle 130 extending between the first and second side frame assemblies 202a, 202b; 1202a, 1202b; 1802a, 1802b; 2602a, 2602b. In particular, a carriage 240, 1640 is mounted to each end of the axle 35 130 to pivotally mount the carriages 240, 1640 to the frame of the stroller. More specifically, the intermediate wheel 118 is mounted to the carriage 240, 1640 via an arm 254 and the rear wheel is mounted to the carriage 240, 1640 via a rear wheel housing 244. In some examples, the intermediate wheels 118 40 includes a first leg to receive the rear wheel and a second leg of the first and second side frame assemblies 202a, 202b; 1202a, 1202b; 1802a, 1802b; 2602a, 2602b are rotatably coupled together via an axle 120.

In some examples, an example stroller may be constructed with a suspension that provides an increased force when the 45 stroller is rotated about the pivot axis 132 to lift a front end 112 of the stroller relative to a rear end 116. For example, an example stroller disclosed herein may be constructed with a suspension apparatus 128, 1928. For example, the suspension apparatus 128 is coupled or attached to the axle 130 or pivot 50 axis 132 and the intermediate frame support 208. Alternatively, the suspension 1928 is attached to upper frame support 206 and the carriage 240, 1940 adjacent the intermediate frame support 208.

Although certain example methods, apparatus and articles 55 of manufacture have been described herein, the scope of coverage of this patent is not limited thereto. On the contrary, this patent covers all methods, apparatus and articles of manufacture fairly falling within the scope of the claims of this patent. 60

What is claimed is:

a frame:

a front wheel and a rear wheel to support the frame; an intermediate wheel positioned between the front wheel and the rear wheel; and

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- a housing coupled to the rear wheel and the intermediate wheel, the housing pivotally mounted to the frame to enable the frame to pivot about a pivot axis when the front wheel of the stroller is elevated relative to the intermediate wheel and the rear wheel, the pivot axis being offset relative to an axis of rotation of the intermediate wheel and an axis of rotation of the rear wheel.

2. A stroller as defined in claim 1, further comprising an axle extending between a first side frame assembly and a second side frame assembly of the frame, the axle defining the pivot axis.

3. A stroller as defined in claim 2, wherein the axle is coupled to the housing and positioned between the axis of rotation of the intermediate wheel and the axis of rotation of 15 the rear wheel.

4. A stroller as defined in claim 1, wherein the intermediate wheel and the rear wheel remain engaged with a travel surface when the front wheel is elevated relative to the travel surface.

5. A stroller as defined in claim 1, further comprising a 20 suspension to provide a reactive force when a front end of the stroller is pivoted upward with the rear wheel and the intermediate wheel on a ground surface.

6. A stroller as defined in claim 5, wherein the suspension comprises a torsion spring coupled to an axle of the stroller.

7. A stroller as defined in claim 1, further comprising a limit to limit a rotational distance that the frame is able to pivot about the pivot axis.

8. A stroller as defined in claim 1, wherein the intermediate wheel is to provide a turning pivot point about which to turn the stroller when a turning force is applied to a handle of the stroller.

9. A stroller as defined in claim 1, wherein a distance between a center of the intermediate wheel and a center of the rear wheel is less than a distance between the center of the intermediate wheel and a center of the front wheel.

10. A stroller as defined in claim 1, wherein the housing comprises a hub to couple the intermediate wheel and the rear wheel to the frame.

11. A stroller as defined in claim 10, wherein the hub to receive the intermediate wheel.

12. A stroller comprising:

a frame having a first side frame assembly laterally spaced from a second side frame assembly to define a seating area therebetween:

a front wheel to support a front end of the frame;

- a rear wheel to support a rear end of the frame;
- an intermediate wheel to provide a turning pivot positioned between the front wheel and the rear wheel; and
- an axle extending between the first side frame assembly and the second side frame assembly, the axle defining a pivot axis about which the frame is to pivot when the front wheel is raised relative to the rear wheel and the intermediate wheel, the axle positioned between an axis of rotation of the intermediate wheel and an axis of rotation of the rear wheel.

13. A stroller as defined in claim 12, further comprising a suspension coupled to the axle to provide an increased force to the frame when the frame is pivoted about the axle.

14. A stroller as defined in claim 13, wherein the suspension comprises a torsion spring coaxially coupled to at least one of the axle or the frame.

15. A stroller as defined in claim 12, further comprising a housing to mount the intermediate wheel and the rear wheel to 65 the frame.

16. A stroller as defined in claim 15, wherein each of the side frame assemblies includes a lower frame support, an

^{1.} A stroller comprising:

upper frame support and an intermediate frame support pivotally coupled via a pivot connector at respective first ends of the lower, upper and intermediate frame supports.

17. A stroller as defined in claim 16, wherein the lower frame support is substantially aligned or parallel to the upper 5 frame support and the intermediate frame support is substantially perpendicular relative to the lower and upper frame supports when the frame is in an in-use position.

18. A stroller as defined in claim **16**, further comprising a suspension positioned adjacent the intermediate frame sup- 10 port, the suspension having a first end coupled to the upper frame support and a second end coupled to the housing.

19. A stroller as defined in claim **18**, wherein the suspension is substantially parallel to the intermediate frame support.

20. A stroller as defined in claim 18, wherein the suspension, the intermediate frame support, the upper frame support and the housing define a linkage to cause the housing to rotate about the axle when folding the stroller to a collapsed position. 20

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