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**Primeau**

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(54) **COMBINATION ARTIFICIAL  
TREE-LIGHTING ARRANGEMENT**

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428/8; 428/20

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362/123, 234, 249–252, 413, 427, 806; 428/7,  
428/8, 18–20  
See application file for complete search history.

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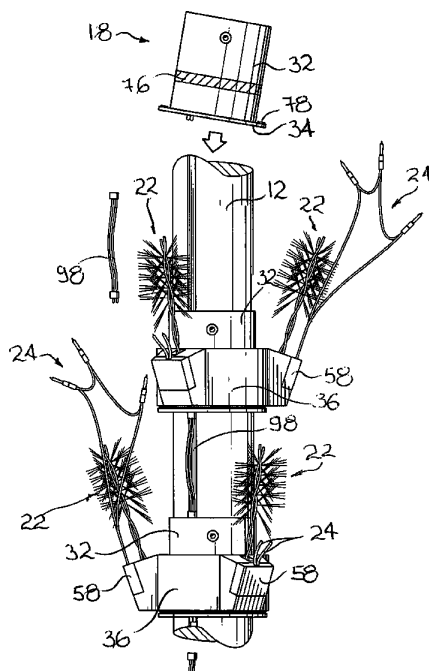
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(57) **ABSTRACT**

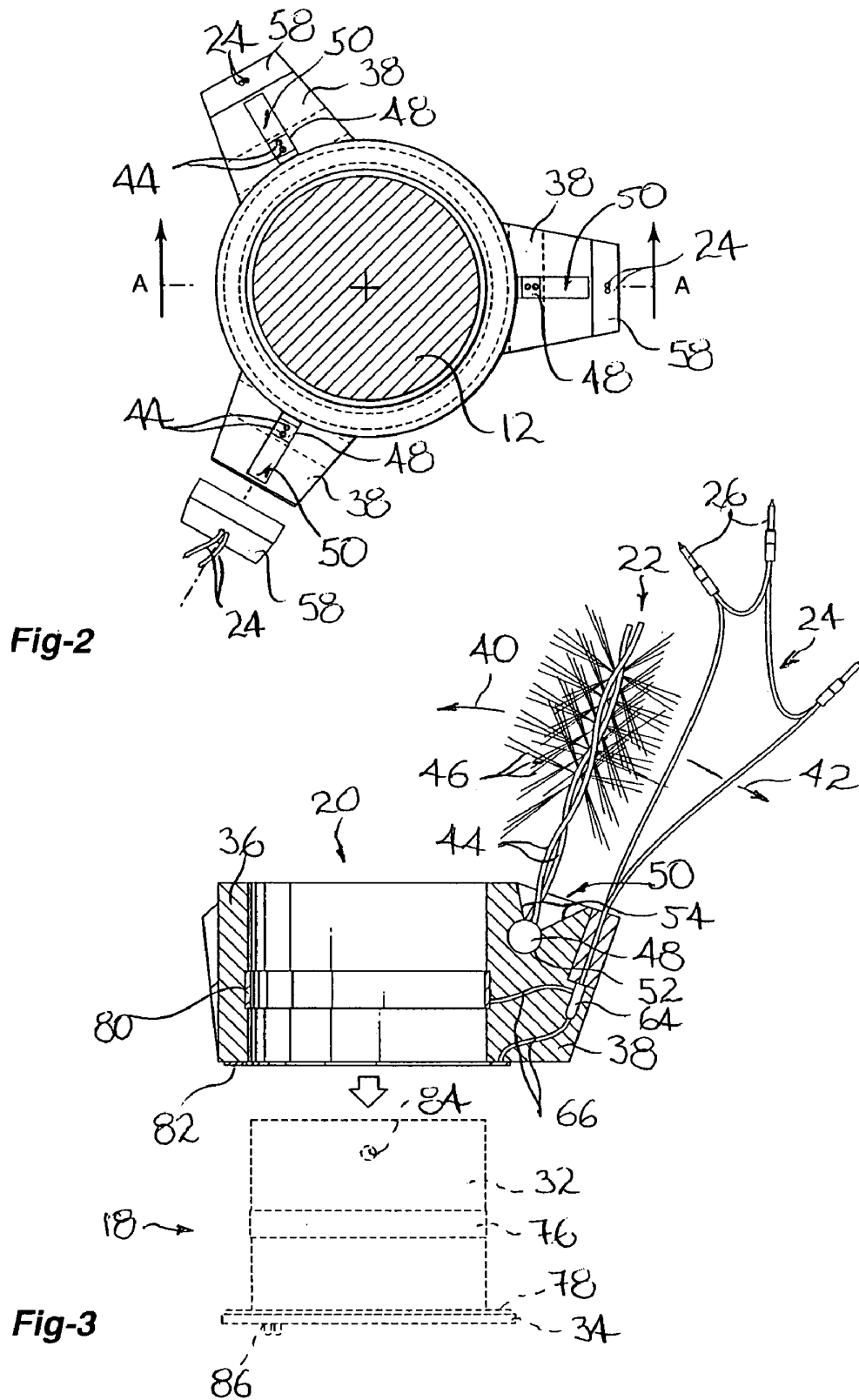
A combination artificial tree-lighting arrangement including a generally elongated tree trunk. The combination also includes a plurality of connecting components mountable on the tree trunk and a plurality of display components mountable on the connecting components. Each display component has tree limbs and lighting cables extending therefrom. The lighting cables are provided with decorative lights. An electrical circuitry connectable to an electrical power source is attachable to the connecting components. The electrical circuitry includes a connecting component-to-light coupling arrangement for electrically coupling the connecting components to the decorative lights. The connecting component-to-light coupling arrangement allows the display components to rotate relative to the connecting components about a rotation axis substantially parallel to the trunk longitudinal axis while maintaining the electrical coupling between the connecting components and the decorative lights.

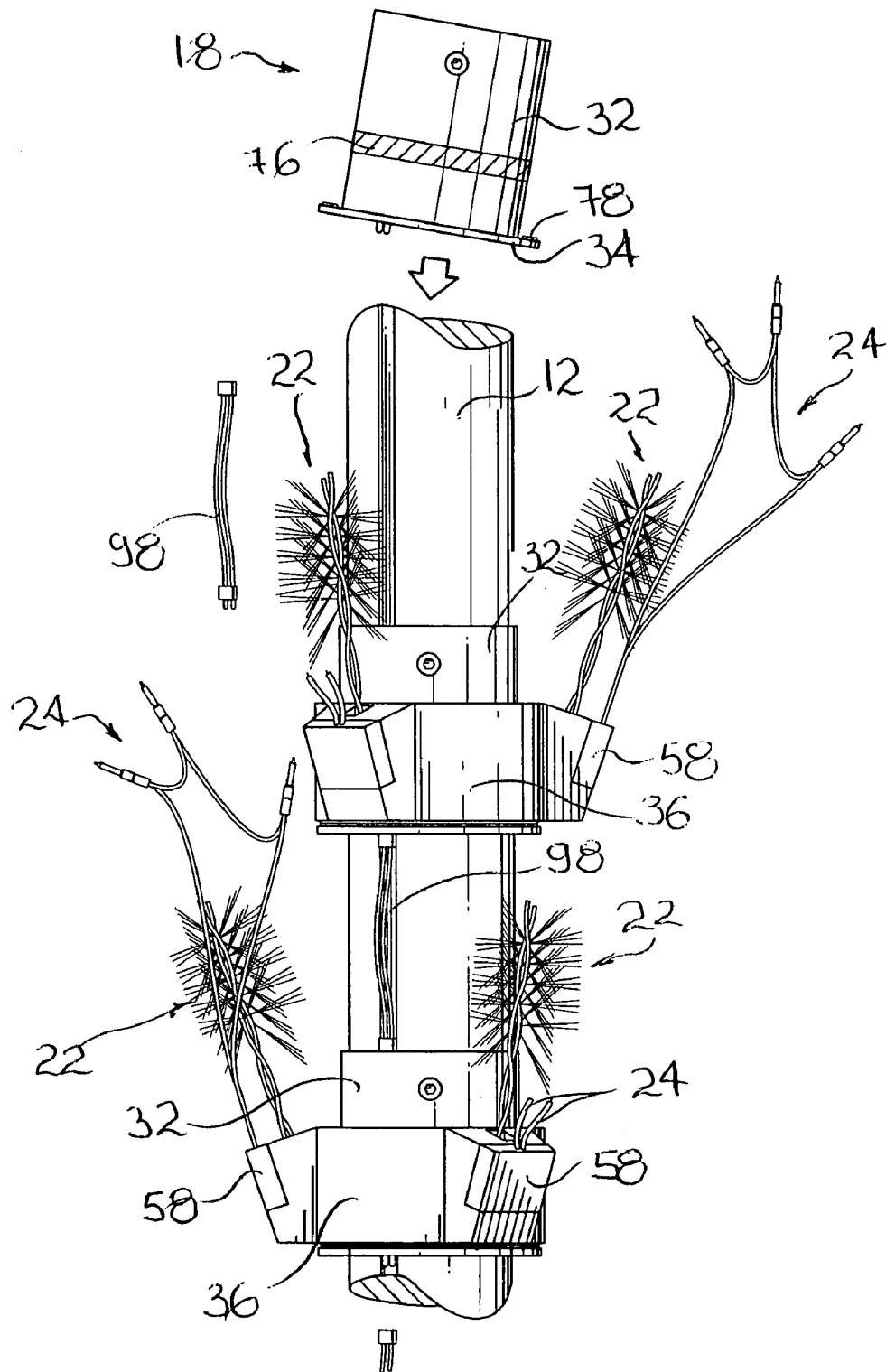
**19 Claims, 6 Drawing Sheets**



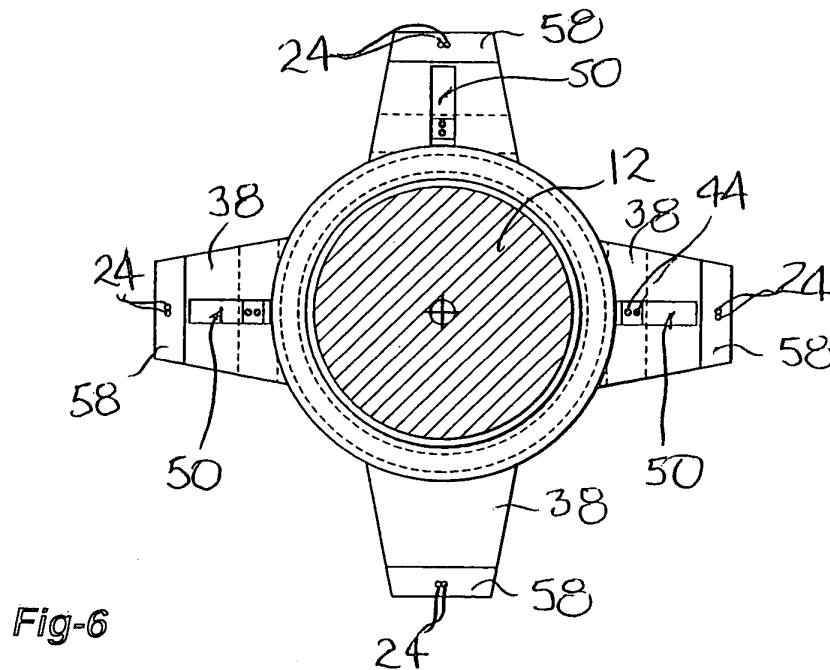
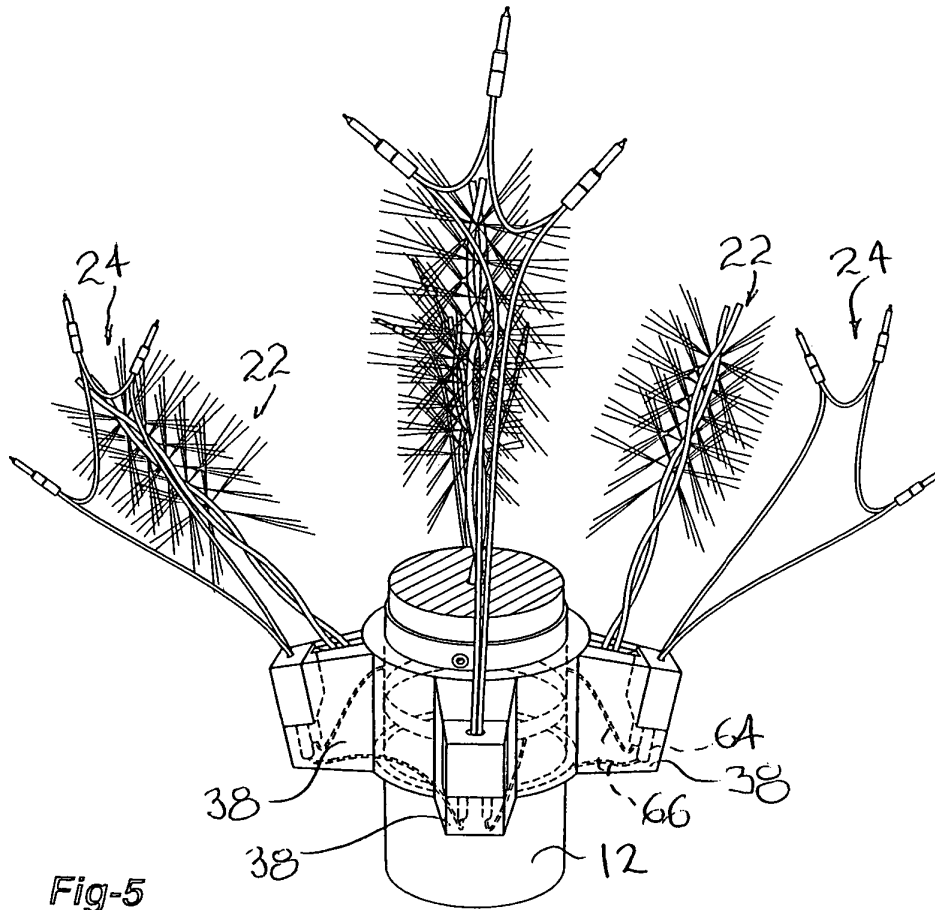
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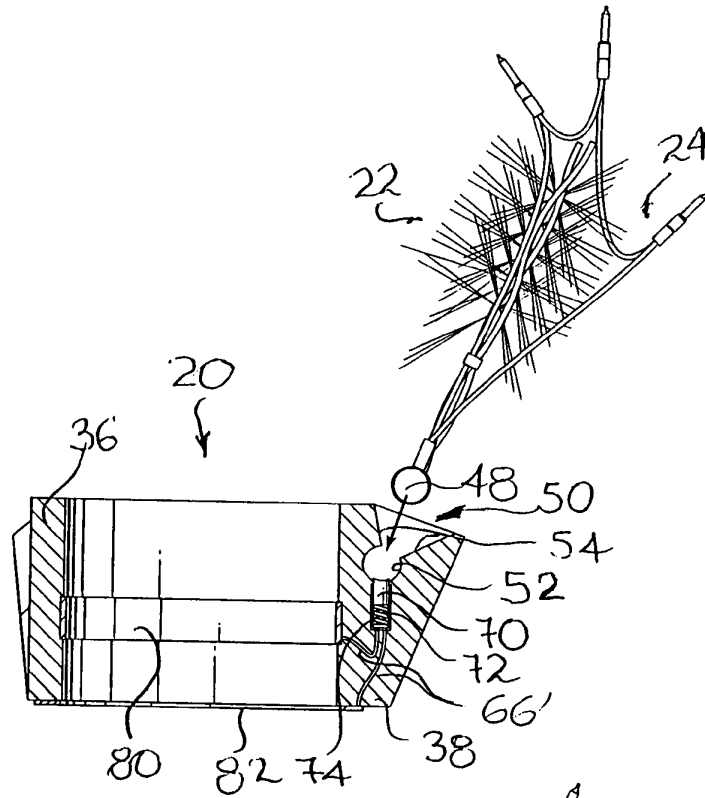




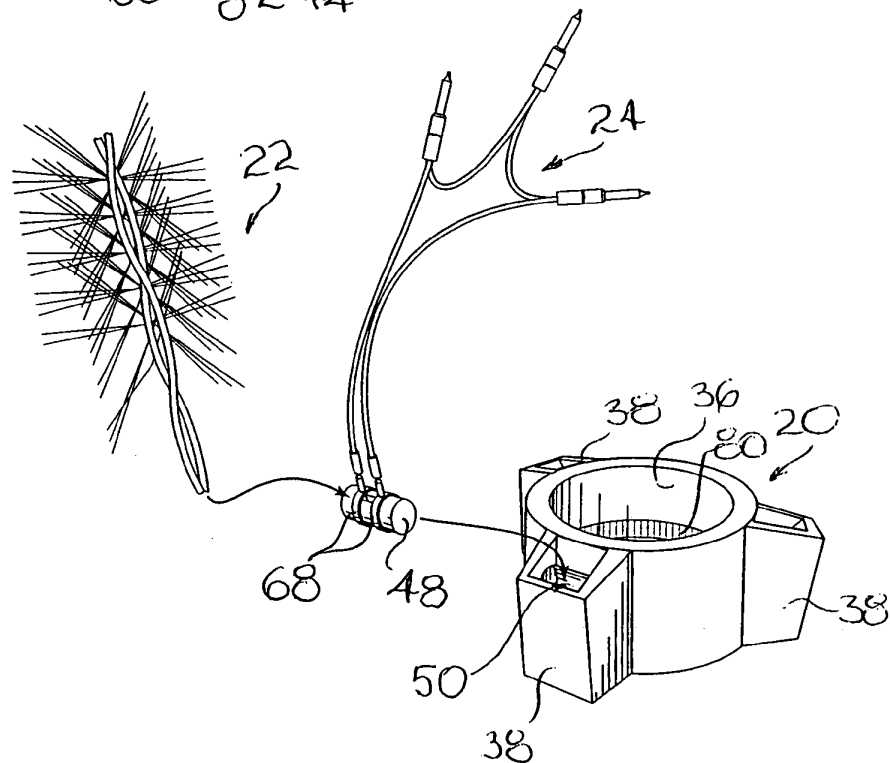
**Fig-4**







**Fig-9**



**Fig-10**

# COMBINATION ARTIFICIAL TREE-LIGHTING ARRANGEMENT

## FIELD OF THE INVENTION

The present invention relates to the general field of decoration items and is particularly concerned with a combination artificial tree-lighting arrangement.

## BACKGROUND OF THE INVENTION

In recent years, the use of artificial decorative or Christmas trees has become increasingly popular. In addition to being durable, artificial Christmas trees can be made in a variety of styles. The artificial tree can be removed from storage each year during the holiday season, assembled and decorated. At the end of the holidays, the artificial tree is then disassembled and stored until next Christmas.

Some commercially available artificial Christmas trees include a permanent tree trunk and limb assembly with the limbs secured along the trunk at fixed positions. Other forms of artificial Christmas trees include a folding limb arrangement whereby the limbs remain secured to the tree trunk but fold upwardly and inwardly along the trunk for storage purposes.

Most commercially available artificial Christmas trees and associated artificial tree lighting displays suffer from numerous drawbacks. For example, many existing simulated tree light displays have a great number of pieces that must be assembled in a particular manner. If one of the pieces is lost or broken, the display either cannot be properly assembled or, if assembled, does not have adequate structural stability. Additionally the simulated trees and associated lighting displays may be frustrating to assemble as the numerous pieces are difficult to place together.

Furthermore, some artificial Christmas trees and lighting arrangements suffer from lack of versatility and prevent variations in the shape and size of the ornamentation. This often results in the Christmas decorations being placed in the same location and looking the same year after year. Also, some simulated Christmas tree light displays cannot be easily disassembled resulting in the need for a large amount of storage space.

Accordingly, there exists a need for an improved artificial tree and associated lighting display. It is a general object of the present invention to provide such an improved artificial tree and associated lighting display.

In accordance with the present invention, there is provided a combination artificial tree-lighting arrangement, the combination being connectable to an electrical power source for providing an illuminated decoration, the combination comprising: a generally elongated tree trunk, the tree trunk defining a trunk longitudinal axis; at least one connecting component, the connecting component being mountable on the tree trunk; at least one display component mountable on the connecting component, the display component having at least one tree limb extending therefrom, the display component also having at least one lighting cable extending therefrom, the lighting cable being supportable by the tree limb and being provided with at least one decorative light; an electrical circuitry connectable to the electrical power source, the electrical circuitry being attachable to the connecting component, the electrical circuitry including a connecting component-to-light coupling means for electrically coupling the connecting component to the decorative light, the connecting component-to-light coupling means allowing the display component to rotate relative to the connecting

component about a rotation axis substantially parallel to the trunk longitudinal axis while maintaining the electrical coupling between the connecting component and the decorative light.

Typically, the connecting component is provided with a connecting component-to-trunk attachment means for allowing attachment of the connecting component at various locations along the trunk longitudinal axis.

Conveniently, the combination comprises two connecting components and two corresponding display components, the electrical circuitry further including connecting component-to-connecting component electrical coupling means for electrically coupling the two connecting components.

Typically, at least one of the connecting components is provided with a connecting component-to-trunk attachment means for allowing attachment of the connecting component at various locations along the trunk longitudinal axis, the connecting component-to-trunk attachment means allowing adjustment of the spacing between the connecting components, the connecting component-to-connecting component electrical coupling means maintaining the electrical coupling between the coupling components within a predetermined spacing range between the connecting components.

Conveniently, the tree limb is pivotable relative to the display component between a limb extended configuration and a limb retracted configuration wherein the tree limb forms an angle having respectively a larger and a smaller value relative to the trunk longitudinal axis.

Typically, the lighting cable is releasably attachable to the display component. Conveniently, the display component has two tree limbs extending therefrom, the display component also having two corresponding lighting cables extending therefrom, each of the lighting cables being supportable by a corresponding tree limb and being provided with at least one decorative light; wherein the lighting cables are interchangeable.

Typically, the combination further comprises two connecting components and two corresponding display components, the electrical circuitry further including connecting component-to-connecting component electrical coupling means for electrically the two connecting components; at least one of the connecting components being provided with a connecting component-to-trunk attachment means for allowing attachment of the connecting component at various locations along the trunk longitudinal axis, the connecting component-to-trunk attachment means allowing adjustment of the spacing between the connecting components, the connecting component-to-connecting component electrical coupling means maintaining the electrical coupling between the coupling components within a predetermined spacing range between the connecting component; at least one of the display components having two tree limbs extending therefrom, the at least one of the display components also having two corresponding lighting cables extending therefrom, each of the lighting cables being supportable by a corresponding tree limb; the lighting cables being releasably attachable and interchangeable.

Conveniently, the connecting component includes a substantially cylindrical connecting wall, the connecting wall being configured and sized for being slidably and substantially fittingly insertable over a corresponding longitudinal section of the tree trunk; the connecting component also including a connecting flange extending outwardly and substantially radially from the connecting wall substantially adjacent a lower peripheral edge thereof; the display component including a substantially cylindrical display wall, the display wall being configured and sized for being slidably



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and substantially fittingly insertable over at least a portion of the connecting wall, the display wall being also configured and sized for allowing a lower peripheral edge thereof to abuttingly rest on the connecting flange.

Typically, the display component is also provided with a display arm extending outwardly and substantially radially from the outer surface of the display wall; the display arm being provided with a limb attachment means for attaching the tree limb and a lighting cable coupling means for electrically coupling and attaching the lighting cable.

Conveniently, the tree limb is pivotable relative to the display component between a limb extended configuration and a limb retracted configuration wherein the tree limb forms an angle having respectively a larger and a smaller value relative to the trunk longitudinal axis; the limb attachment means including a substantially cylindrical limb base attached to a proximal end of the tree limb; the limb attachment means also including a limb receiving recess formed in the display arm, the limb receiving recess defining a base receiving section configured and sized for substantially fittingly and pivotally receiving the limb base and a limb abutment section extending from the base receiving section for abuttingly limiting the pivotal movement of the limb between the limb extended and retracted configurations.

Typically, the lighting cable coupling means includes a cable plug attached to a proximal end of the lighting cable, the cable plug having a plug body and a pair of plug prongs extending from the plug body, the plug prongs being electrically coupled to the lighting cable; the lighting cable coupling means also including a plug receiving recess formed in the display arm for receiving the plug body and a pair of prong sockets formed in the plug receiving recess for receiving the plug prongs and allowing electrical coupling between the plug prongs and the prong sockets, the prong sockets being electrically coupled to a corresponding pair of arm wires extending at least partially through the display arm.

Conveniently, the lighting cable coupling means includes a pair of coupling strips extending substantially circumferentially from the limb base, the coupling strips being electrically coupled to a proximal end of the lighting cable; the lighting cable coupling means also including a pair of strip contacting components for contacting the coupling strips and allowing electrical coupling between the coupling strips and the strip contacting components, the strip contacting components protruding from a contacting component receiving recess formed in the display arm; the strip contacting components being electrically coupled to a corresponding pair of arm wires extending at least partially through the display arm.

Typically, the connecting component-to-light coupling means includes a first and a second connecting component coupling ring, the connecting component first and second coupling rings being mounted on the connecting component and being electrically connectable to the electrical power source, the connecting component-to-light coupling means includes a first and a second display component coupling ring, the display component first and second coupling rings being mounted on the display component and connectable to the lighting cable, the first and second connecting component coupling rings and the first and second display component coupling rings being configured, positioned and sized for allowing electrical coupling respectively therebetween so as to allow electrical coupling of the lighting cable to the electrical power source when the display component is operatively mounted on the connecting component.

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Conveniently, the first and second connecting component coupling rings are positioned respectively on an outer surface of the connecting wall and on an upper surface of the connecting flange and wherein the first and second display component coupling rings are positioned respectively on an inner surface of the display wall and on a lower peripheral edge of the display wall.

Typically, the combination comprises two connecting components and two corresponding display components, the electrical circuitry further including connecting component-to-connecting component electrical coupling means for electrically the two connecting components; the first and second connecting component coupling rings being electrically coupled to both to a connecting component male plug and a connecting component female plug respectively by a first ring-to-male plug cable and a second ring-to-male plug cable and by a first ring-to-female plug cable and a second ring-to-female plug cable; the connecting component-to-connecting component electrical coupling means including a connecting component-to-connecting component cable for electrically coupling the connecting component male and female plugs of adjacent connecting components.

Conveniently, the display component has two tree limbs extending therefrom, the display component also having two corresponding lighting cables extending therefrom, each of the lighting cables being supportable by a corresponding tree limb and being provided with at least one decorative light; the lighting cables being electrically coupled in serie to the electrical power source.

Typically, the display component has two tree limbs extending therefrom, the display component also having two corresponding lighting cables extending therefrom, each of the lighting cables being supportable by a corresponding tree limb and being provided with at least one decorative light; the lighting cables being electrically coupled in parallel to the electrical power source.

In accordance with the present invention, there is also provided a combination artificial tree-lighting arrangement, the combination being connectable to an electrical power source for providing an illuminated decoration, the combination comprising: a generally elongated tree trunk, the tree trunk defining a trunk longitudinal axis; at least one connecting component, the connecting component being mountable on the tree trunk; at least one display component mountable on the connecting component, the display component having at least one tree limb extending therefrom, the display component also having at least one lighting cable extending therefrom, the lighting cable being supportable by the tree limb and being provided with at least one decorative light; an electrical circuitry connectable to the electrical power source, the electrical circuitry being attachable to the connecting component, the electrical circuitry including a connecting component-to-light coupling means for electrically coupling the connecting component to the decorative light, the connecting component-to-light coupling means allowing the display component to rotate relative to the connecting component about a rotation axis substantially parallel to the trunk longitudinal axis while maintaining the electrical coupling between the connecting component and the decorative light; the lighting cable being releasably attachable to the display component.

Advantages of the present invention include that the proposed artificial Christmas tree and associated light display is designed so as to provide an aesthetically pleasing visual appearance. Also, the proposed structure allows for variations in the visual effect produced by the branches and associated lighting display.

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Furthermore, the proposed structure facilitates assembly and disassembly of the artificial Christmas tree and associated light structure through a set of quick and ergonomic steps without requiring special tooling or manual dexterity. Still furthermore, the proposed structure allows the Christmas tree and associated lighting display to be folded in a generally compact configuration when not in use so as to reduce the storage space.

Still furthermore, the proposed structure is designed so as to be manufacturable using conventional forms of manufacturing so as to provide a structure that will be economically feasible, long lasting and relatively trouble free in operation.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Various embodiments of the present invention will now be disclosed, by way of example, in reference to the following drawings in which

FIG. 1: in a partial exploded view with sections taken out, illustrates part of a combination artificial tree-lighting arrangement in accordance with an embodiment of the present invention;

FIG. 2: in a transversal cross-sectional view, illustrates part of the combination shown in FIG. 1;

FIG. 3: in a longitudinal cross-sectional view taken along arrows A—A of FIG. 2, illustrates some of the internal features of the components shown in FIG. 2;

FIG. 4: in a partial elevational view with sections taken out, illustrates part of a combination artificial tree-lighting arrangement in accordance with an embodiment of the present invention;

FIG. 5: in a partial perspective view with sections taken out, illustrates part of the higher section of a combination artificial tree-lighting arrangement in accordance with an embodiment of the present invention;

FIG. 6: in a transversal cross-sectional view, illustrates some of the features of the combination shown in FIG. 5;

FIG. 7: in a schematic view with sections taken out, illustrates some of the electric circuitry associated with the embodiments shown in FIGS. 1 through 4;

FIG. 8: in a schematic view with sections taken out, illustrates part of the circuitry associated with the embodiment shown in FIGS. 5 and 6;

FIG. 9: in a partial longitudinal cross-sectional view, illustrates some of the features of a combination artificial tree-lighting arrangement in accordance with an alternative embodiment of the present invention;

FIG. 10: in a partial exploded view with sections taken out, illustrates some of the features of the combinations shown in FIG. 9.

#### DETAILED DESCRIPTION

Referring to FIG. 1, there is shown part of a combination artificial tree-lighting arrangement generally indicated by the reference numeral 10. The combination 10 is connectable to a conventional electrical power source for providing an illuminated decoration. Although the embodiment shown in FIG. 1 illustrates the combination being connectable to a conventional female-type electrical socket, it should be understood that the combination 10 could be connectable to other sources of electrical power such as a battery, or the like, without departing from the scope of the present invention.

The combination 10 includes a generally elongated tree trunk 12 (only a longitudinal section thereof is shown throughout the figures). The tree trunk 12 defines a trunk

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longitudinal axis 14. The tree trunk 12 typically has a substantially disc-shaped cross-sectional configuration, although the tree trunk 12 could have other configurations without departing from the scope of the present invention.

Also, the tree trunk 12 is shown throughout the figures as having a substantially central trunk channel 16 extending longitudinally therethrough. The trunk channel 16 is adapted to be used for allowing insertion therein of a lighting cable, or other ornamental feature. It should however be understood that the tree trunk 12 could be deprived of the trunk channel 16 without departing from the scope of the present invention.

The combination 10 also includes at least one, and typically a plurality of connecting components 18. Each connecting component 18 is mountable on the tree trunk 12. Typically, each connecting component 18 is provided with a corresponding connecting component-to-trunk attachment means for allowing attachment thereof at various locations along the trunk longitudinal axis 14. Typically, numerous connecting components 18 are positioned along the tree trunk 12.

The combination 10 further includes at least one, and typically a plurality of display components 20. Each display component 20 is mountable on a corresponding connecting component 18. Each display component 20 has at least one, and typically a plurality, of tree limbs 22 extending therefrom. Each display component 20 also has at least one, and typically a plurality, of lighting cables 24 extending therefrom.

Typically, each lighting cable 24 is supportable by a corresponding adjacent tree limb 22. Also, each lighting cable 24 is typically provided with at least one, and typically a plurality, of decorative lights 26. In the embodiments shown throughout the figures, the decorative lights 26 include miniature-type bulbs coupled to corresponding miniature-type sockets 28. It should however be understood that other types of decorative lights could be used without departing from the scope of the present invention.

The combination 10 still further includes an electrical circuitry connectable to the electrical power source. The electrical circuitry is attachable to the connecting components 18. The electrical circuitry includes a connecting component-to-light coupling means for electrically coupling the connecting components 18 to corresponding decorative lights 26. In situations wherein the combination 10 includes two or more connecting components 18 and two or more display components 20, the electrical circuitry further includes a connecting component-to-connecting component electrical coupling means for electrically coupling adjacent connecting components 18.

Typically, the connecting component-to-light coupling means allows at least one, and typically all display components 20 to rotate relative to a corresponding connecting component 18 about a rotation axis substantially parallel to the trunk longitudinal axis 14 while maintaining the electrical coupling between the connecting component 18 and the corresponding decorative lights 26. Rotation of the display components 20 relative to the connecting components 18 is represented schematically in FIG. 1 by arrows 30.

Each lighting cable 24 is typically releasably attachable to a corresponding display component 20. In situations wherein a display component 20 has two or more tree limbs 22 extending therefrom and two or more lighting cables 24 also extending therefrom, each of the lighting cables 24 is typically supportable by a corresponding tree limb 22. Also, the lighting cables 24 are typically interchangeable.

Each connecting component **18** typically includes a substantially cylindrical connecting wall **32**. The connecting wall **32** is configured and sized for being slidably and substantially fittingly insertable over a corresponding longitudinal section of the tree trunk **12**. Each connecting component **18** typically also includes a connecting flange **34** extending outwardly and substantially radially from a corresponding connecting wall **32** substantially adjacent to a lower peripheral edge thereof.

Each display component **20** typically includes a substantially cylindrical display wall **36**. The display wall **36** is configured and sized for being slidably and substantially fittingly insertable over at least a portion of a corresponding connecting wall **32**. The display wall **36** is also configured and sized for allowing a lower peripheral edge thereof to abuttingly rest on a corresponding connecting flange **34**.

Each display component **20** is further provided with at least one, and typically three or more display arms **38** extending outwardly and substantially radially from the outer surface of a corresponding display wall **36**. In FIGS. **1** through **4**, **7**, **9** and **10**, the display component **20** is shown as having three equally spaced display arms **38** while in FIGS. **5**, **6** and **8** the display component is shown as having four equally spaced display arms **38**. It should however be understood that each display component **20** could be provided with any suitable number of display arms **38** positioned in any suitable configuration relative to each other without departing from the scope of the present invention.

Each display arm **38** is typically provided with a limb attachment means for attaching a corresponding tree limb **22** and a lighting coupling means for electrically coupling and attaching a corresponding lighting cable **24**. Typically, each tree limb **22** is pivotable relative to a corresponding display component **20** between a limb extended configuration and a limb retracted configuration wherein the tree limb **22** forms an angle having respectively a larger and a smaller value relative to the trunk longitudinal axis **14**. The pivotal movement of a tree limb **22** towards the retracted and extended configurations is illustrated schematically by arrows **40** and **42** respectively in FIG. **3**.

Throughout the figures, each tree limb **22** is shown including a pair of metallic or polymeric wires **44** twisted together and having a plurality of simulated evergreen needles **46** extending outwardly therefrom. It should however be understood that the tree limbs **22** could be otherwise formed or manufactured without departing from the scope of the present invention.

As illustrated more specifically in FIGS. **3**, **9** and **10**, the limb attachment means typically includes a substantially cylindrical limb base **48** attached to a proximal end of a corresponding tree limb **22**. The limb attachment means also includes a limb recess **50** formed in the corresponding display arm **38**.

The limb receiving recess **50** defines a base receiving section **52** configured and sized for substantially fittingly and pivotally receiving a corresponding limb base **48**. The limb receiving recess **50** also defines a limb abutment section extending from the base receiving section **52** for abuttingly limiting the pivotal movement of the corresponding limb **22** between the limb extended and retracted configurations. Typically, each limb abutment section includes a pair of abutment walls **54** converging inwardly towards the base receiving section **52**.

In the embodiments of the invention shown in FIGS. **1** through **8**, the lighting cable coupling means includes a cable plug **56** attached to a proximal end of the lighting cable **24**. Each cable plug **56** has a corresponding plug body **58**

and a pair of corresponding plug prongs **60** extending from the plug body **58**. The plug prongs **60** are electrically coupled to the lighting cable **24** in a conventional manner.

In the embodiments shown in FIGS. **1** through **8**, the lighting cable coupling means also includes a plug receiving recess **62** formed in each display arm **38** for receiving a corresponding plug body **58** and a pair of prong sockets **64** formed in each plug receiving recess **62** for receiving corresponding plug prongs **60** and allowing electrical coupling between the plug prongs **60** and the prong sockets **64**. As illustrated in FIG. **3**, the prong sockets **64** are electrically coupled to a corresponding pair of arm wires **66** extending at least partially through a corresponding display arm **38**.

In another embodiment of the invention shown in FIGS. **9** and **10**, the lighting cable coupling means includes a pair of coupling strips **68** extending substantially circumferentially from the limb base **48**. The coupling strips **68** are electrically coupled to a proximal end to a corresponding lighting cable **24**.

In the embodiments shown in FIGS. **9** and **10**, the lighting cable coupling means also includes a pair of strip contacting components **70** for contacting the coupling strips **68** and allowing electrical coupling between the coupling strips **68** and the strip contacting components **70**. The strip contacting components **70** protrude from a corresponding contacting component receiving recess **72** formed in each display arm **38**. The strip contacting components **70** are electrically coupled to a corresponding pair of arm wires **66'** extending at least partially through the display arm **38**.

Typically, the strip contacting components **70** are resiliently biased by a biasing component so that a tip portion thereof resiliently protrudes from the contacting component receiving recesses **72**. The biasing component may take any suitable form such as that of a helicoidal-type spring **74** positioned between a base portion of the strip contacting components **70** and a corresponding base portion of the contacting component receiving recess **72**. It should be understood that other types of biasing means may be used without departing from the scope of the present invention.

The connecting component-to-light coupling means includes a first and a second connecting component coupling ring **76**, **78**. The connecting component first and second coupling rings **76**, **78** are mounted on the connecting component **18** and are electrically connectable to the electrical power source.

The connecting component-to-light coupling means also includes a first and a second display component coupling ring **80**, **82**. The display component first and second coupling rings **80**, **82** are mounted on the display component **20** and are connectable to the lighting cables **24**. The first and second connecting components coupling rings **76**, **78** and the first and second display component coupling rings **80**, **82** are configured, positioned and sized for allowing electrical coupling respectively therebetween so as to allow electrical coupling of the lighting cables **24** to the electrical power source when the corresponding display component **20** is operatively mounted on a corresponding connecting component **18**.

The first and second connecting component coupling rings **76**, **78** and the first and second display component coupling rings **80**, **82** are typically made out of a strip of substantially electrically conductive material such as a strip of metallic alloy, or the like.

The first and second connecting component coupling rings **76**, **78** are typically positioned respectively on an outer surface of the connecting wall **32** and on an upper surface of the connecting flange **34**. The first and second display

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component coupling rings **80, 82** are typically positioned respectively on an inner surface of the display wall **36** and on a lower peripheral edge of the display wall **36**. It should however be understood that the connecting and display component first and second coupling rings **76** through **82** could be positioned at other locations without departing from the scope of the present invention.

Typically, each connecting component **18** is provided with a corresponding connecting component-to-trunk attachments means for allowing attachment of the corresponding connecting component **18** at various locations along the trunk longitudinal axis **14**. In the embodiments shown throughout the figures, the connecting component-to-trunk attachment means includes an attachment aperture **84** formed in the attachment wall **32**. The attachment aperture **84** is adapted to receive a conventional attachment component such as a bolt for frictionally engaging the outer surface of the tree trunk **12**. The connecting component-to-trunk attachment means allows adjustment of the spacing between adjacent connecting components **18**. The connecting component-to-connecting component electrical coupling means maintains the electrical coupling between the coupling components **18** when the latter are spaced apart within a predetermined spacing range.

The first and second connecting component coupling rings **76, 78** are electrically coupled to both a connecting component male plug **86** and a connecting component female plug **88** respectively by a first ring-to-male plug cable **90**, a second ring-to-male plug cable **92**, a first ring-to-female plug cable **94** and a second ring-to-female plug cable **96**. The connecting component-to-connecting component electrical coupling means includes a connecting component-to-connecting component cable **98** for electrically coupling the connecting component male and female plugs **86, 88** of adjacent connecting components **18**.

The tree trunk **12** is preferably provided with a trunk longitudinal groove **100** extending therealong. The trunk longitudinal groove **100** is configured and sized for receiving the connecting component-to-connecting component cables **98**.

Typically, the lowermost connecting component **18** is electrically coupled to a conventional female-type electrical outlet using a main connecting cable **102** having a conventional male plug **104** at a proximal end thereof.

As illustrated in FIGS. **7** and **8**, the lighting cables **24** may be electrically coupled respectively in serie or in parallel to the electrical power source. Typically, the lighting cables **24** associated with the lower connecting components **18** are connected in parallel as shown in FIG. **7** while the lighting cables **24** associated with the higher located connecting components **18** are connected in serie, as shown in FIG. **8**.

In use, each connecting component **18** and associated display component **20** may be positioned at a suitable position along the tree trunk **12**. Once in place, the display components **20** may be rotated about a rotating axis parallel to the trunk longitudinal axis **14** and/or the lighting cables **24** may be interchanged and/or the limbs **22** may be pivoted to provide a variety of different limb and lighting configurations.

When not in use, the connecting and display components **18, 20** may be removed from the tree trunk **12** and the limbs **22** may be pivoted towards their retracted configuration and removed from their corresponding display arms through a set of quick and ergonomic steps to facilitate in the storage of the combination **10**.

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The embodiments of the invention in which an exclusive privilege or property is claimed are defined as follows:

**1.** A combination artificial tree-lighting arrangement, said combination being connectable to an electrical power source for providing an illuminated decoration, said combination comprising:

a generally elongated tree trunk, said tree trunk defining a trunk longitudinal axis;

at least one connecting component, said connecting component being mountable on said tree trunk;

at least one display component mountable on said connecting component, said display component having at least one tree limb extending therefrom, said display component also having at least one lighting cable extending therefrom, said lighting cable being supportable by said tree limb and being provided with at least one decorative light;

an electrical circuitry connectable to said electrical power source, said electrical circuitry being attachable to said connecting component, said electrical circuitry including a connecting component-to-light coupling means for electrically coupling said connecting component to said decorative light, said connecting component-to-light coupling means allowing said display component to rotate relative to said connecting component about a rotation axis substantially parallel to said trunk longitudinal axis while maintaining the electrical coupling between said connecting component and said decorative light.

**2.** A combination as recited in claim **1** wherein said connecting component is provided with a connecting component-to-trunk attachment means for allowing attachment of said connecting component at various locations along said trunk longitudinal axis.

**3.** A combination as recited in claim **1** comprising two connecting components and two corresponding display components, said electrical circuitry further including connecting component-to-connecting component electrical coupling means for electrically coupling said two connecting components.

**4.** A combination as recited in claim **3** wherein at least one of said connecting components is provided with a connecting component-to-trunk attachment means for allowing attachment of said connecting component at various locations along said trunk longitudinal axis, said connecting component-to-trunk attachment means allowing adjustment of the spacing between said connecting components, said connecting component-to-connecting component electrical coupling means maintaining the electrical coupling between said coupling components within a predetermined spacing range between said connecting components.

**5.** A combination as recited in claim **1** wherein said tree limb is pivotable relative to said display component between a limb extended configuration and a limb retracted configuration wherein said tree limb forms an angle having respectively a larger and a smaller value relative to said trunk longitudinal axis.

**6.** A combination as recited in claim **1** wherein said lighting cable is releasably attachable to said display component.

**7.** A combination as recited in claim **1** wherein said display component has two tree limbs extending therefrom, said display component also having two corresponding lighting cables extending therefrom, each of said lighting cables being supportable by a corresponding tree limb and being provided with at least one decorative light; wherein said lighting cables are interchangeable.

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8. A combination as recited in claim 1 comprising two connecting components and two corresponding display components, said electrical circuitry further including connecting component-to-connecting component electrical coupling means for electrically said two connecting components; at least one of said connecting components being provided with a connecting component-to-trunk attachment means for allowing attachment of said connecting component at various locations along said trunk longitudinal axis, said connecting component-to-trunk attachment means allowing adjustment of the spacing between said connecting components, said connecting component-to-connecting component electrical coupling means maintaining the electrical coupling between said coupling components within a predetermined spacing range between said connecting component; at least one of said display components having two tree limbs extending therefrom, said at least one of said display components also having two corresponding lighting cables extending therefrom, each of said lighting cables being supportable by a corresponding tree limb; said lighting cables being releasably attachable and interchangeable.

9. A combination as recited in claim 1 wherein said connecting component includes a substantially cylindrical connecting wall, said connecting wall being configured and sized for being slidably and substantially fittingly insertable over a corresponding longitudinal section of said tree trunk; said connecting component also including a connecting flange extending outwardly and substantially radially from said connecting wall substantially adjacent a lower peripheral edge thereof; said display component including a substantially cylindrical display wall, said display wall being configured and sized for being slidably and substantially fittingly insertable over at least a portion of said connecting wall, said display wall being also configured and sized for allowing a lower peripheral edge thereof to abuttingly rest on said connecting flange.

10. A combination as recited in claim 9 wherein said display component is also provided with a display arm extending outwardly and substantially radially from the outer surface of said display wall; said display arm being provided with a limb attachment means for attaching said tree limb and a lighting cable coupling means for electrically coupling and attaching said lighting cable.

11. A combination as recited in claim 10 wherein said tree limb is pivotable relative to said display component between a limb extended configuration and a limb retracted configuration wherein said tree limb forms an angle having respectively a larger and a smaller value relative to said trunk longitudinal axis; said limb attachment means including a substantially cylindrical limb base attached to a proximal end of said tree limb; said limb attachment means also including a limb receiving recess formed in said display arm, said limb receiving recess defining a base receiving section configured and sized for substantially fittingly and pivotally receiving said limb base and a limb abutment section extending from said base receiving section for abuttingly limiting the pivotal movement of said limb between said limb extended and retracted configurations.

12. A combination as recited in claim 11 wherein said lighting cable coupling means includes a cable plug attached to a proximal end of said lighting cable, said cable plug having a plug body and a pair of plug prongs extending from said plug body, said plug prongs being electrically coupled to said lighting cable; said lighting cable coupling means also including a plug receiving recess formed in said display arm for receiving said plug body and a pair of prong sockets formed in said plug receiving recess for receiving said plug

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prongs and allowing electrical coupling between said plug prongs and said prong sockets, said prong sockets being electrically coupled to a corresponding pair of arm wires extending at least partially through said display arm.

13. A combination as recited in claim 11 wherein said lighting cable coupling means includes a pair of coupling strips extending substantially circumferentially from said limb base, said coupling strips being electrically coupled to a proximal end of said lighting cable; said lighting cable coupling means also including a pair of strip contacting components for contacting said coupling strips and allowing electrical coupling between said coupling strips and said strip contacting components, said strip contacting components protruding from a contacting component receiving recess formed in said display arm; said strip contacting components being electrically coupled to a corresponding pair of arm wires extending at least partially through said display arm.

14. A combination as recited in claim 9 wherein said connecting component-to-light coupling means includes a first and a second connecting component coupling ring, said connecting component first and second coupling rings being mounted on said connecting component and being electrically connectable to said electrical power source, said connecting component-to-light coupling means includes a first and a second display component coupling ring, said display component first and second coupling rings being mounted on said display component and connectable to said lighting cable, said first and second connecting component coupling rings and said first and second display component coupling rings being configured, positioned and sized for allowing electrical coupling respectively therebetween so as to allow electrical coupling of said lighting cable to said electrical power source when said display component is operatively mounted on said connecting component.

15. A combination as recited in claim 14 wherein said first and second connecting component coupling rings are positioned respectively on an outer surface of said connecting wall and on an upper surface of said connecting flange and wherein said first and second display component coupling rings are positioned respectively on an inner surface of said display wall and on a lower peripheral edge of said display wall.

16. A combination as recited in claim 14 comprising two connecting components and two corresponding display components, said electrical circuitry further including connecting component-to-connecting component electrical coupling means for electrically said two connecting components; said first and second connecting component coupling rings being electrically coupled to both to a connecting component male plug and a connecting component female plug respectively by a first ring-to-male plug cable and a second ring-to-male plug cable and by a first ring-to-female plug cable and a second ring-to-female plug cable; said connecting component-to-connecting component electrical coupling means including a connecting component-to-connecting component cable for electrically coupling the connecting component male and female plugs of adjacent connecting components.

17. A combination as recited in claim 1 wherein said display component has two tree limbs extending therefrom, said display component also having two corresponding lighting cables extending therefrom, each of said lighting cables being supportable by a corresponding tree limb and being provided with at least one decorative light; said lighting cables being electrically coupled in serie to said electrical power source.

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18. A combination as recited in claim 1 wherein said display component has two tree limbs extending therefrom, said display component also having two corresponding lighting cables extending therefrom, each of said lighting cables being supportable by a corresponding tree limb and being provided with at least one decorative light; said lighting cables being electrically coupled in parallel to said electrical power source.

19. A combination artificial tree-lighting arrangement, said combination being connectable to an electrical power source for providing an illuminated decoration, said combination comprising:

- a generally elongated tree trunk, said tree trunk defining a trunk longitudinal axis;
- at least one connecting component, said connecting component being mountable on said tree trunk;
- at least one display component mountable on said connecting component, said display component having at least one tree limb extending therefrom, said display

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component also having at least one lighting cable extending therefrom, said lighting cable being supportable by said tree limb and being provided with at least one decorative light;

an electrical circuitry connectable to said electrical power source, said electrical circuitry being attachable to said connecting component, said electrical circuitry including a connecting component-to-light coupling means for electrically coupling said connecting component to said decorative light, said connecting component-to-light coupling means allowing said display component to rotate relative to said connecting component about a rotation axis substantially parallel to said trunk longitudinal axis while maintaining the electrical coupling between said connecting component and said decorative light; said lighting cable being releasably attachable to said display component.

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